

# Foxboro Evo™ Process Automation System

## Product Specifications

# Foxboro®

by Schneider Electric

PSS 31H-2K66

### K66 Tricon Termination Enclosure



The K66 Termination Enclosure with front-only access provides termination and marshalling options for Triconex™ Tricon equipment, including DIN rail mounted Triconex termination devices, such as External Termination Panels (ETPs), Field Terminations, and External Termination Assemblies (ETAs).

#### OVERVIEW

The K66 Tricon termination enclosure is specifically designed for housing Triconex termination devices and additional customer-supplied terminal blocks for marshalling in areas where front access only to the enclosure's equipment is desired, such as when an enclosure must be placed against a wall. This enclosure may accommodate the termination of Tricon modules which are housed in a K60 Tricon System Enclosure or K62/K72 Tricon System and Termination Enclosure.

The K66 enclosure is available as a vented or sealed enclosure. It can be configured with:

- ▶ Up to five vertical DIN rails for mounting of Triconex termination devices.
- ▶ Redundant power supplies (480W or 960W 24 V dc power supplies) for field power.

The K66 vented enclosure is a free-standing, floor mounted unit with an IP 43/55 rating for location in mild (ordinary) environmental areas.

The K66 sealed enclosure is a free-standing, floor mounted unit, with an IP 55 rating for locations in harsh environments.

An optional door intrusion monitoring switch is available for each door on this enclosure. Each switch is prewired to a set of alarm status terminal blocks.

The K66 enclosure can be installed bayed or adjoined to other Triconex enclosures to maximize the use of floor space and ease of cabling. The enclosures can be bayed together using baying kits as discussed in the *K-Series Enclosures Site Planning and Installation User's Guide* (B0700GN).

This enclosure and its configurations have been tested and qualified by Foxboro® for use with the Tricon equipment.

## FEATURES

The K66 Tricon termination enclosure with front-only access offers the following features:

- ▶ Up to five 1800 mm vertical DIN rails for mounting of termination assemblies and terminal blocks for marshalling, to provide a total of 9.0 m of linear rail space
- ▶ Vented or sealed enclosure selection for use in ordinary (IP 43/55) or harsh (IP 55) rated environments
- ▶ Option for redundant 480W (P0923VD) or 960W 24 V dc field power supplies
- ▶ Main power entry includes disconnect terminal blocks, or 10 A, Type D, double pole circuit breakers
- ▶ Optional EMC/RFI line filters for redundant main power (Triconex recommended)
- ▶ Alarm contact terminal block assembly for door intrusion monitoring switches, enclosure temperature switch and field power supply status
- ▶ Optional door intrusion monitoring
- ▶ Bottom cable entry for standard power wiring and cables for Triconex termination devices, such as External Termination Panels (ETPs), Field Terminations and External Termination Assemblies (ETAs)

### NOTE

Due to the placement of field power supplies, top entry is not recommended for this enclosure.

- ▶ Available PVC or non-PVC wireways for field I/O cabling, with optional signal segregation barrier plate
- ▶ Generous 76 mm x 102 mm (3 in x 4 in) wireways with adequate capacity for most wire management
- ▶ Compact design to minimize use of floor space with front-only access that allows the maximum packaging density of control environment
- ▶ Options for single or redundant power supplies for field power and power distribution terminal block assemblies for customer-supplied power
- ▶ Conveniently placed eyebolts for transporting and lifting the enclosures
- ▶ A 100 mm (4 in) plinth increases total enclosure height of 2156 mm (85.0 in)
- ▶ Handles with push-button or keylocks
- ▶ Two earth (ground) points; two protective earth (ground) studs, and one isolated protective earth (ground) rail.

## INGRESS PROTECTION

The metal enclosures provide the outer layer of protection for the control electronics. Other layers are provided by the module covers and built into the modules. This approach to protection means that a minimum of contaminants in the plant environment reaches the control components, thus greatly extending the life of the equipment.

For sealed, non-adjoined K66 enclosures, heat is transferred from the interior surfaces of the enclosure and then dissipated by the enclosure's exterior surfaces into the plant environment. Air is not exchanged between the enclosure's interior and the outside environment; therefore, contaminants are minimized inside the enclosure.

The enclosures support convenient top or bottom cable entry for termination assembly cabling and power wiring. Vented enclosures with roof-mounted fans are not recommended with top cable entry.

## DUAL TEMPERATURE THERMOSTAT

An optional dual (high/low) thermostat is available to monitor enclosure temperature extremes.

## VENTED ENCLOSURE DESIGN OPTIONS

The K66 vented enclosure is available with either roof-mounted or door-mounted fans.

Roof-mounted fans provide the best performance for cooling, and provide a lower noise-level than the door-mounted fans, at the cost of restricting top-entry cable access to the enclosure and reducing the overall ingress protection rating.

For customers who plan to modify the swing direction of their enclosure doors, fans mounted on the roof allow the process to proceed more smoothly. Door-mounted fans are desirable for top entry cable access configurations, and provide the highest level of ingress protection for vented enclosures.

## TRICONEX TERMINATION DEVICE MOUNTING

The K66 termination enclosure has up to five vertical DIN rails for mounting Triconex termination devices and customer-supplied terminal blocks for marshalling, and one dedicated vertical DIN rail for power distribution. A pair of DIN rails are installed on the left, rear and right walls.

Optional bus bars for field wiring shields and DIN rail isolation are available. Isolation allows rails to be isolated from the enclosure earth and are used when customer field shields are terminated on dedicated terminal blocks that ground to the DIN rail.

One or two pairs of optional redundant 24 V dc field power supplies are available for field power. They are mounted horizontally in the enclosure (see Figure 2 through Figure 5).

Both vented and sealed enclosures have a limited thermal load (see "Operating Temperatures" on page 12).

## TRICONEX TERMINATION DEVICE/INPUT POWER CABLING

The K66 enclosure can be ordered for bottom cable entry or modified by the customer for simultaneous top and bottom cable entry.

For the top cable entry version, the termination device cables and/or customer power feeds enter through customer-configured cable glands. Any customizations made must follow the manufacturer's guidelines to preserve the enclosure's ingress protection rating. Vented enclosures with roof and door-mounted fans are not recommended for top cable entry.

For the vented bottom entry version, the termination device cables and power cable enter through removable gland plates, located at the bottom (inside) of the enclosure, which can be removed, drilled, or punched for cable routing.

For the sealed bottom entry version, the termination device cables and power cable enter through removable gland plates located at the bottom (inside) of the enclosure, which can be removed, drilled, or punched for cable routing. Users must provide their own cable glands (for top or bottom cable entry), in keeping with maintenance of the enclosure's ingress protection. It is the user's responsibility to ensure that the enclosure's environmental ratings are retained.

An optional signal segregation barrier plate provides isolation between any two interior adjacent wireways.

Wiring is restricted to preconfigured wireways, available in PVC or non-PVC versions.

Cable straps are provided in the enclosure to dress and support the Triconex termination cables.

## POWER AND EARTHING (GROUNDING)

The K66 enclosure supports an optional redundant power system for field power to protect against power failures.

Field power wiring to the enclosure is routed through the bottom of the enclosure. Customer-supplied dual power input feeds terminate at dedicated redundant power distribution terminal block or circuit breaker assemblies, or directly to optional EMC/RFI filters.

All enclosure structural elements are integrally earthed by the enclosure design to meet the appropriate industry regulations and standards.

### Earthing (Grounding)

Two M8 studs (one for each enclosure side) provide a central earth (ground) point and dedicated earthing points when baying enclosures together.

An isolated protective earth (ground) rail is available for additional earth (ground) points and may be used for cable shields.

### Power Distribution

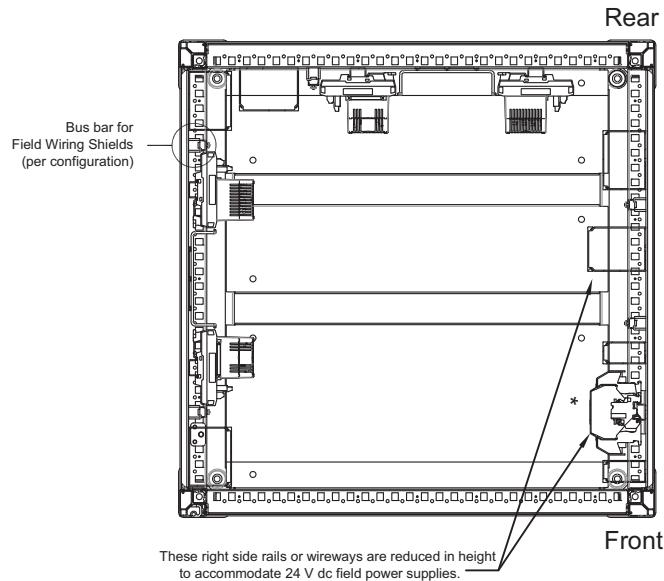
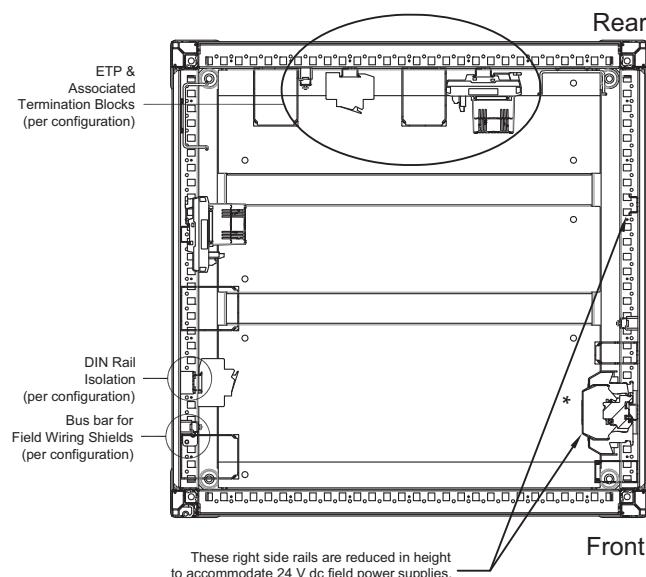
Each enclosure is available with a dedicated assembly for customer field power. Two types of power distribution are available with:

- ▶ Disconnect terminal blocks. This method of power entry also has fused, knife disconnect terminal blocks for isolating the field power, as well as independent knife disconnect terminal blocks for each device, for ease of service.
- ▶ 10 A, Type D, double pole circuit breakers.

The 24 V dc field power supply option also includes a distribution terminal block assembly for distribution of 24 V dc power to up to ten Triconex termination devices. Each point includes a serviceable knife disconnect.

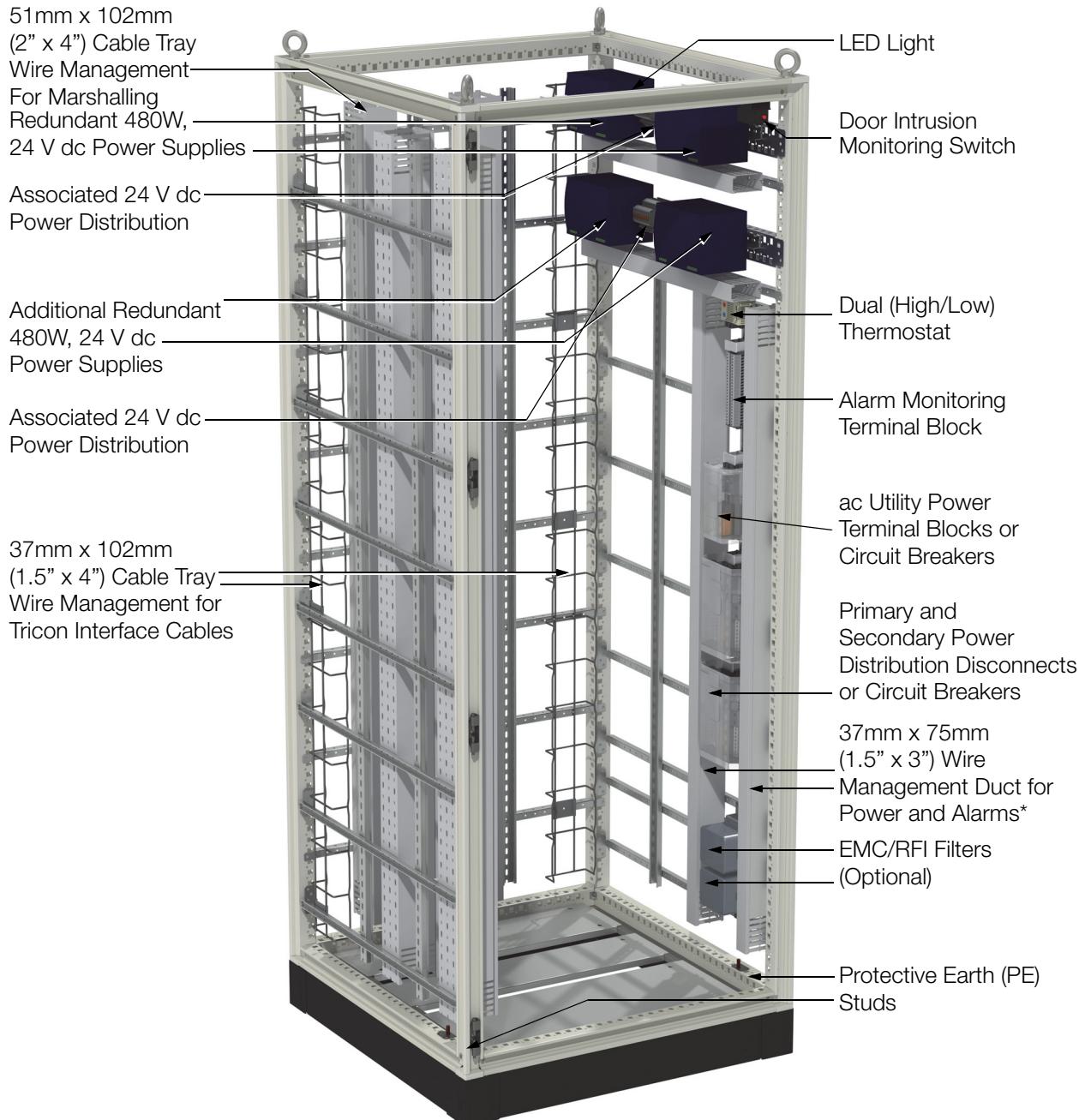
Utility power is supported through a dedicated terminal block or circuit breaker assembly which provides independent disconnects for light and fan circuits as well as additional blocks for the customer to install utility outlets.

The enclosure may be ordered without these power distribution terminal blocks when the customer has requirements for power distribution specific to regional electrical codes.

K66 Termination Layout and DIN Rail IdentificationK66 Marshalling Layout and DIN Rail Identification

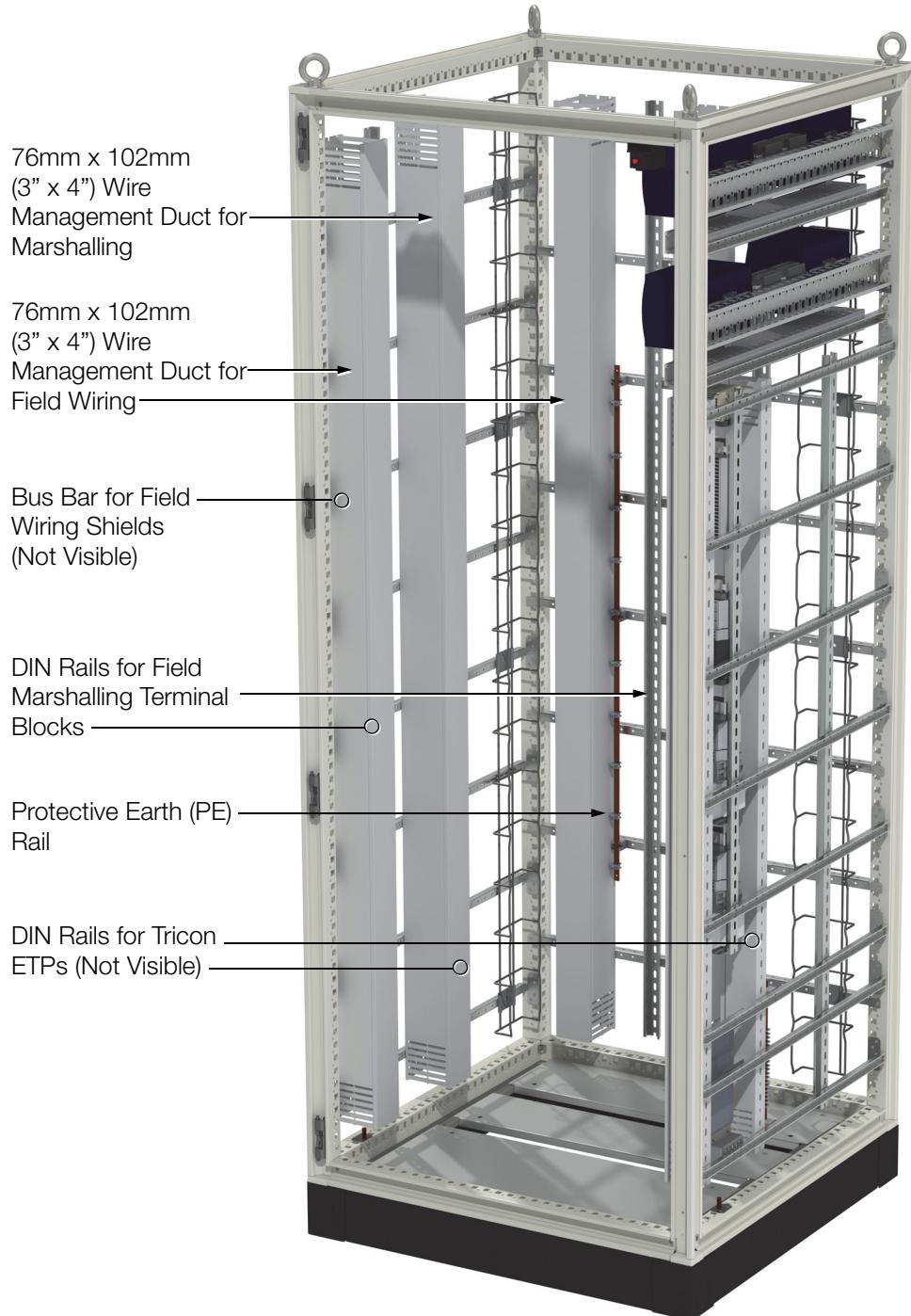
\*For both setups, the front side rail is reserved for field and utility power entry terminal blocks/circuit breakers, alarm status terminal blocks and EMI line filters per configuration.

*Figure 1. K66 Tricon Termination Enclosure Termination and Marshalling Layouts and DIN Rail Identification*



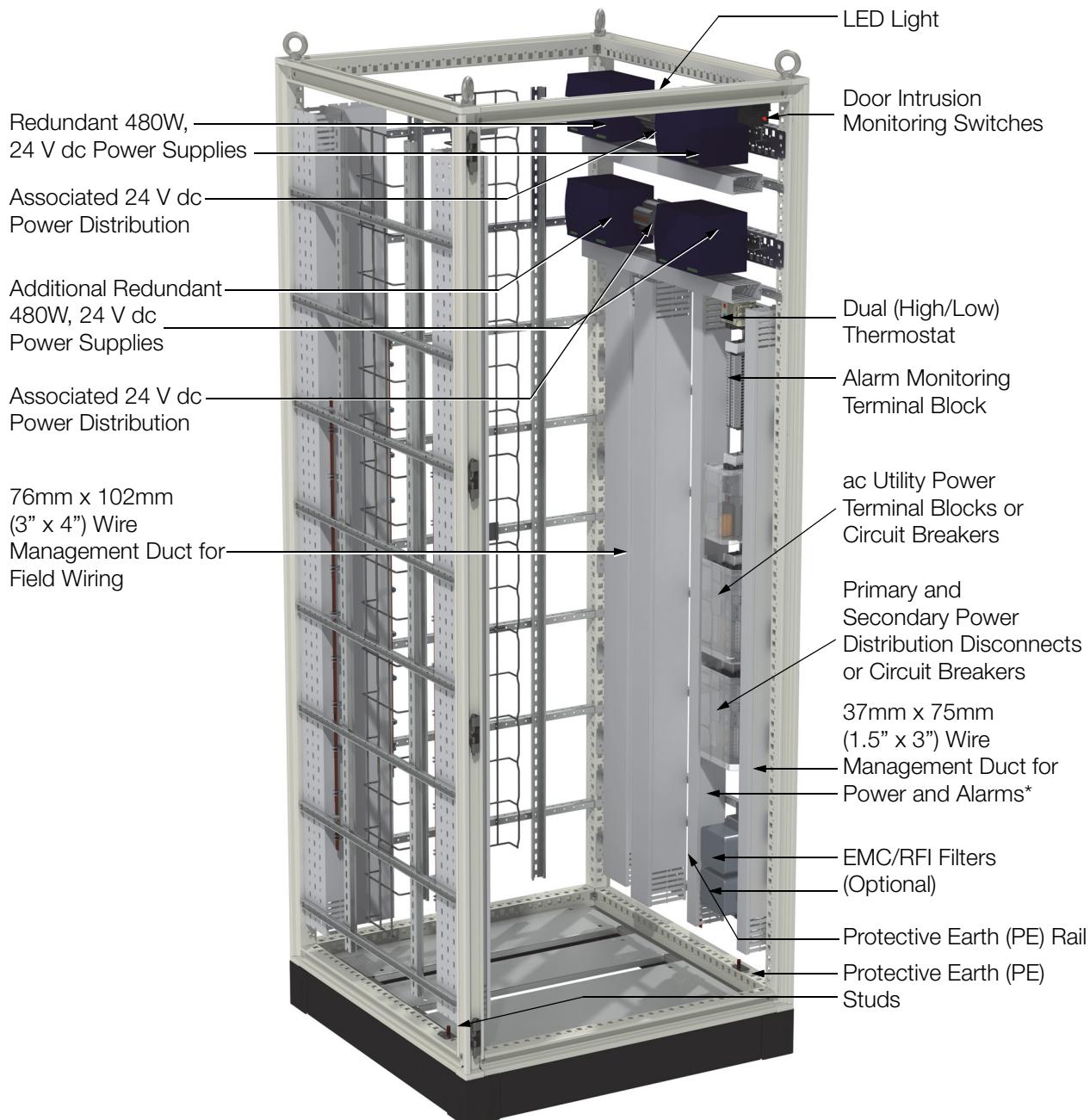
\* Some cable trays and wire management ducts may not be supplied with the standard configuration.

*Figure 2. K66 Tricon Termination Enclosure with Marshalling Option, Front Right View, Bottom Entry*



\* Some cable trays and wire management ducts may not be supplied with the standard configuration.

Figure 3. K66 Tricon Termination Enclosure with Marshalling Option, Front Left View, Bottom Entry



\* Some cable trays and wire management ducts may not be supplied with the standard configuration.

*Figure 4. K66 Tricon Termination Enclosure with Termination Option, Front Right View, Bottom Entry*



\* Some cable trays and wire management ducts may not be supplied with the standard configuration.

Figure 5. K66 Tricon Termination Enclosure with Termination Option, Front Left View, Bottom Entry

## ENCLOSURE OPTIONS

The K66 enclosure can be configured with the following options:

**Table 1. K66 Enclosure Features and Options**

Feature	Availability
Base Enclosure	Vented IP 43 rated enclosure with front door-mounted fans (120 V ac or 240 V ac - dual fans) or roof-mounted fans (120 V ac or 240 V ac - dual fans) -OR- Sealed IP 55 rated enclosure (no fans)
Enclosure Access	Front access only
Front Door	Solid front door - vented enclosure has inlet vents
Cable Entry	Bottom only (Due to the placement of field power supplies, top entry is not recommended for this enclosure.)
Sidewalls	Options configurable based on baying requirements
Door Handle	Handle with push-button or keylock
Door Mounting	Universal mounting for left and right-hand door swing (left-hand is default)
Field Wiring	PVC -OR- non-PVC wireways for field I/O signal cabling Optional bus bars for field wiring shields and/or DIN rail isolation.
Equipment Supported	Five DIN rails per enclosure available for mounting Triconex termination devices only, or with customer-supplied terminal blocks for marshalling. One DIN rail dedicated for power distribution equipment.
Enclosure Lighting	Enclosure LED lights (front and rear) with motion activation
Thermostat	Dual temperature thermostat
Security	Optional door intrusion monitoring switch - one per door
Fans	Door-mounted or roof-mounted fans - designed for secondary cooling only.
Earthing (Grounding)	Two protective earth (ground) studs One isolated protective earth (ground) rail

**Table 1. K66 Enclosure Features and Options (Continued)**

Feature	Availability
Field Power	<p>Optional redundant 24 V dc field power - 480W or 960W (two or four field I/O power supplies) with dedicated distribution terminal block or circuit breaker assemblies</p> <p>Redundant power distribution terminal block assemblies for customer configured power entry.</p> <p>Optional EMC compliant line filters available for above options.</p> <p>Additionally, customer-configured field power entry is supported (no terminal blocks supplied).</p>
Alarm Contact	Alarm contact terminal block assembly for main chassis alarming, door intrusion monitoring switches, enclosure temperature switch and field power supply status.
Utility Power	120 V ac or 240 V ac utility power with disconnect terminal blocks or 10 A, Type D, double pole circuit breakers

## FUNCTIONAL SPECIFICATIONS

### Enclosure

The enclosures are free-standing, floor mounted, steel industrial enclosures containing:

- ▶ Vertically mounted DIN rail mounted termination equipment (Triconex Tricon and/or customer-supplied terminal blocks for marshalling)
- ▶ 24 V dc field power supplies (single or redundant power).

## ENVIRONMENTAL SPECIFICATIONS

### Ingress Protection Ratings

#### VENTED

*Door-Mounted Fans*  
IP 55 to EN 60 529 / NEMA 12

*Roof-Mounted Fans*  
IP 43 to EN 60 529/10.9191 / NEMA 12

#### SEALED

IP 55 to EN 60 529 / NEMA 12

### Operating Temperatures

Thermal performance of the K66 enclosure meets the convection cooling requirements described in the *Planning and Installation Guide for Tricon Systems*<sup>(1)</sup>.

#### VENTED (THERMAL LOADING)<sup>(2)</sup>

-20 to +60°C (-4 to +140°F)  
Up to 750 Watts (Average)  
-20 to +55°C (-4 to +131°F)  
750 to 1000 Watts (Maximum)

#### SEALED (THERMAL LOADING)<sup>(2)</sup>

-20 to +50°C (-4 to +122°F)  
Up to 400 Watts (Average)  
-20 to +45°C (-4 to +113°F)  
400 to 500 Watts (Maximum)

### Storage Temperature

-40 to 70°C (-40 to 158°F)

### Relative Humidity

5 to 95% (noncondensing)

### Acoustic Noise Level<sup>(3)</sup>

#### ROOF-MOUNTED FANS

61 dB (A) at 1 m / 58 dB (A) at 3 m

#### DOOR-MOUNTED FANS

56 dB (A) at 1 m

#### SEALED ENCLOSURE (NO FANS)

Ambient / Ambient

### Dual Thermostat

#### HIGH ALARM SETTING

NC contact, Range - 0 to 60°C (32 to 140°F)

#### LOW ALARM SETTING

NO contact, Range - 0 to 60°C (32 to 140°F)

### Agency Certification

Empty enclosure is RoHS, UL, and UL-C approved. Enclosure meets all applicable European Union directives and is CE and RoHS compliant. Final installed enclosures populated with your equipment should be inspected by your local UL/CSA committee, or other local safety governing organization if required.

A complete listing of certifications is available from enclosure vendor.

### Area Designation

General purpose areas.

(1) To obtain the latest version of the *Planning and Installation Guide for Tricon Systems* document, contact Invensys Global Client Support.

(2) Some termination assemblies have operating temperatures lower than the rated enclosure specification.

(3) Under normal operating conditions, with both fans running, at enclosure's mid-height at 46 dB (A) ambient noise level.

## PHYSICAL SPECIFICATIONS

### **Weight**

The weight of the enclosure is dependent upon the particular configuration. Consult with a Foxboro representative if precise weight figures are required.

#### **VENTED ENCLOSURE (MAX. CONFIGURATION)**

800 mm wide x 800 mm deep - 253 kg (558 lb)

#### **SIDE PANEL**

2000 mm high x 800 mm deep - 19 kg (42 lb)

### **Mounting**

Floor

#### **CAUTION**

To prevent injury, this enclosure must be bolted down. Refer to the installation guide (B0700GN).

### **Construction**

#### **MATERIAL**

##### *Doors (Metal)*

Sheet steel, 1.8 mm (15 ga)

##### *Frame, Roof, Side Panels, Rear Wall, Gland Plates*

Sheet steel, 1.5 mm (16 ga)

##### *Base/Plinth*

Sheet steel and plastic

#### **FINISH**

##### *Frame*

Epoxy-polyester resin paint, textured RAL 7035 gray

##### *Roof, Side Panels, Rear Wall, Doors*

Epoxy-polyester resin paint, textured RAL 7035 gray

##### *Base/Plinth*

Epoxy-polyester resin paint, textured RAL 7035 gray

##### *Gland Plates and Internal Hardware*

Zinc-plated, passivated

### **Cable Entry**

Bottom through gland plate(s)

### **Earthing (Grounding)**

#### **ROOF, SIDEWALLS, REAL WALL, GLAND PLATES**

Cables on all panels

#### **FRONT AND REAR DOORS**

Dedicated 6 mm<sup>2</sup> (10 ga) ground strap to enclosure frame

#### **ENCLOSURE**

Two protective earth (ground) M8 studs (one for each enclosure side)

An isolated protective earth (ground) rail is provided for an additional earth (ground) point.

### **Power Input Terminals**

#### **DISCONNECT TERMINAL BLOCKS**

##### *Type*

Ring Lug

##### *Wire Size*

Up to 6 mm<sup>2</sup> (10 AWG)

##### *Ring Lug Size*

M4 Maximum (DIN 46 234/46 237), 9.6 mm maximum O.D.

#### **CIRCUIT BREAKERS**

##### *Type*

Compression

##### *Wire Size*

Solid: Up to 6 mm<sup>2</sup> (3 AWG)

Stranded: Up to 4 mm<sup>2</sup> (8 AWG)

### **Termination Assembly Cabling**

Universal mounting straps are supplied for securing, routing and strain relieving of Triconex termination cables. Each strap supports up to a 75 mm (3 in) diameter cable bundle.

**FOR MORE INFORMATION**

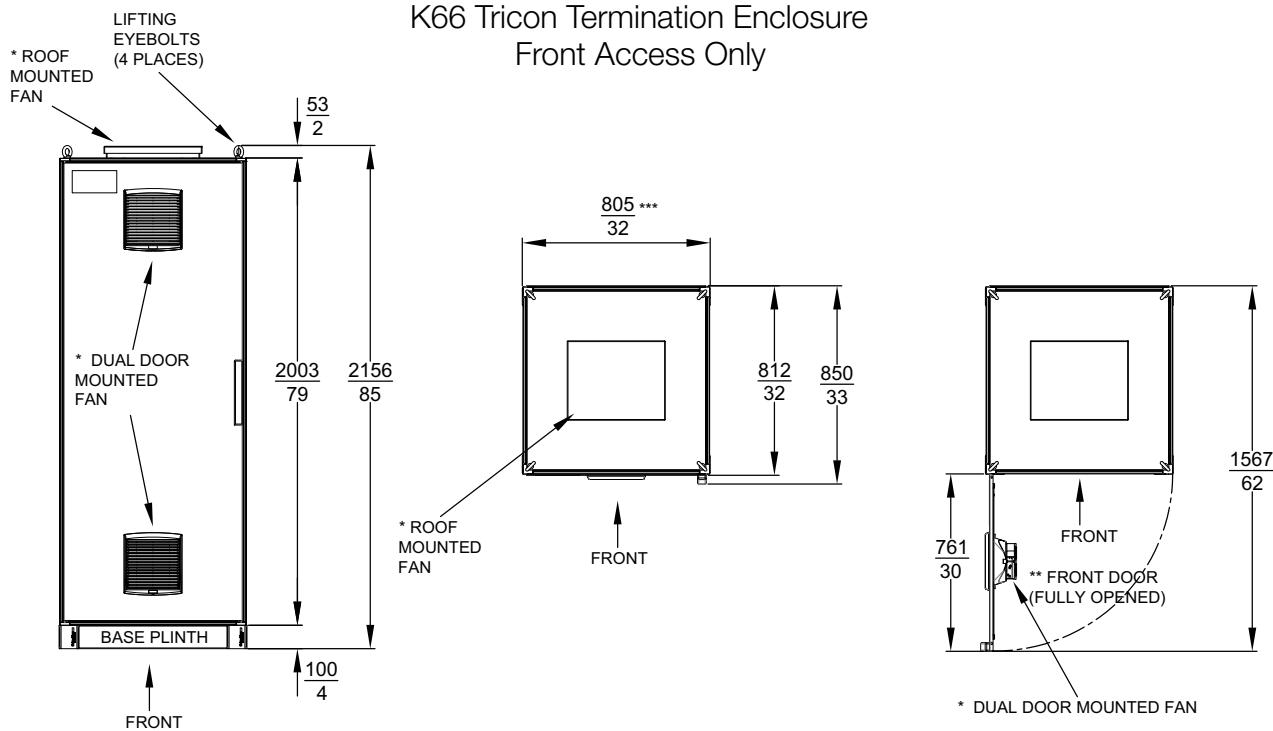
For additional information describing Tricon enclosures for Triconex termination devices, such as External Termination Panels (ETPs), Field Terminations and External Termination Assemblies (ETAs), refer to the following documentation:

Document Number	Description
PSS 31H-2K60	K60 Tricon System Enclosure
PSS 31H-2K62	K62 and K72 Tricon System and Termination Enclosures
ISA-S71.04-1985 (not Foxboro-supplied)	Environmental Conditions for Process Measurement and Control Systems: Airborne Contaminants
9791007-XXX(a)	Technical Product Guide for Tricon Systems
9720052-XXX(a)	Field Termination Guide for Tricon Systems

(a) Request latest revision from Triconex.

## DIMENSIONS - NOMINAL

K66 Tricon Termination Enclosure  
Front Access Only



\* VENTED ENCLOSURES ONLY- EITHER ROOF- OR DOOR MOUNTED CONFIGURATIONS CAN BE ORDERED.

\*\* DOORS ARE FACTORY CONFIGURED FOR LEFT-HAND SWING, BUT CAN BE RECONFIGURED AT SITE FOR RIGHT-HAND SWING.  
\*\*\* WITH / WITHOUT SIDE PANELS.

**Foxboro®**

**by Schneider Electric**

Invensys Systems, Inc  
10900 Equity Drive  
Houston, TX 77041  
United States of America  
<http://www.invensys.com>

Global Customer Support  
Inside U.S.: 1-866-746-6477  
Outside U.S.: 1-508-549-2424  
Website: <https://support.ips.invensys.com>

Copyright 2015 Invensys Systems, Inc.  
All rights reserved.  
Invensys is now part of Schneider Electric.

Schneider Electric, Invensys, Foxboro, and Foxboro Evo  
are trademarks owned by Schneider Electric SE, its  
subsidiaries and affiliates.

All other trademarks are the property of their respective  
owners.

MB 031

0815