

FBM208, Redundant with Readback, 0 to 20 mA I/O Module



Single input/single output control schemes with high availability requirements can take advantage of the FBM208 arranged as a redundant pair. A readback feature is provided that detects failures of the output channel. In a repair situation, when a single module is replaced, the inputs and outputs are maintained by the redundant module. HART® signals are electrically compatible with the 4-20 mA signals, permitting the plant to upgrade field devices without the need to change the control system. The FBM208 provides the same functionality and is used to upgrade from the older FBM05.

OVERVIEW

A redundant pair of the modules combine to provide redundancy at the Fieldbus Module (FBM) level, with field I/O wired to one common termination assembly (see Figure 1). Each module independently attempts to hold the output(s) at its specified output value(s), and each independently reports its observed value of the inputs.

A redundant analog input and redundant analog output block in the Foxboro Evo™ Control Software validates each input and output in conjunction with information to/from the module.

FEATURES

The FBM208/208b features:

- ▶ Four 0 to 20 mA dc analog input channels
- ▶ Four 0 to 20 mA dc analog output channels with readback
- ▶ Compares FBM's output value with the current readback value. If the readback value differs from the desired output by more than $\pm 2\%$, the FBM marks its output channel BAD
- ▶ Monitors FBM's internal channel current loop power and marks the channel BAD if power is less than 16 V dc
- ▶ Marking a channel Bad causes the corresponding channel in the redundant module to continue to drive the outputs

- ▶ Redundant modules increase reliability
- ▶ Termination Assemblies (TAs) for locally or remotely connecting field wiring to the FBM208.

READBACK

The FBM compares its output value with the current readback value. If the readback value differs from the desired output by more than $\pm 2\%$, the FBM marks its output channel BAD. In addition, if the output value is greater than the desired output by more than $+2\%$, the power to that channel is shut off preventing the bad channel from interfering with the control of that channel by the redundant partner FBM. The power to a failed channel remains off until the FBM is replaced or rebooted by the user.

When the FBM's output channel is marked BAD, the CP presents that information to the Foxboro Evo system for display as a System Management warning alarm and as a control block alarm.

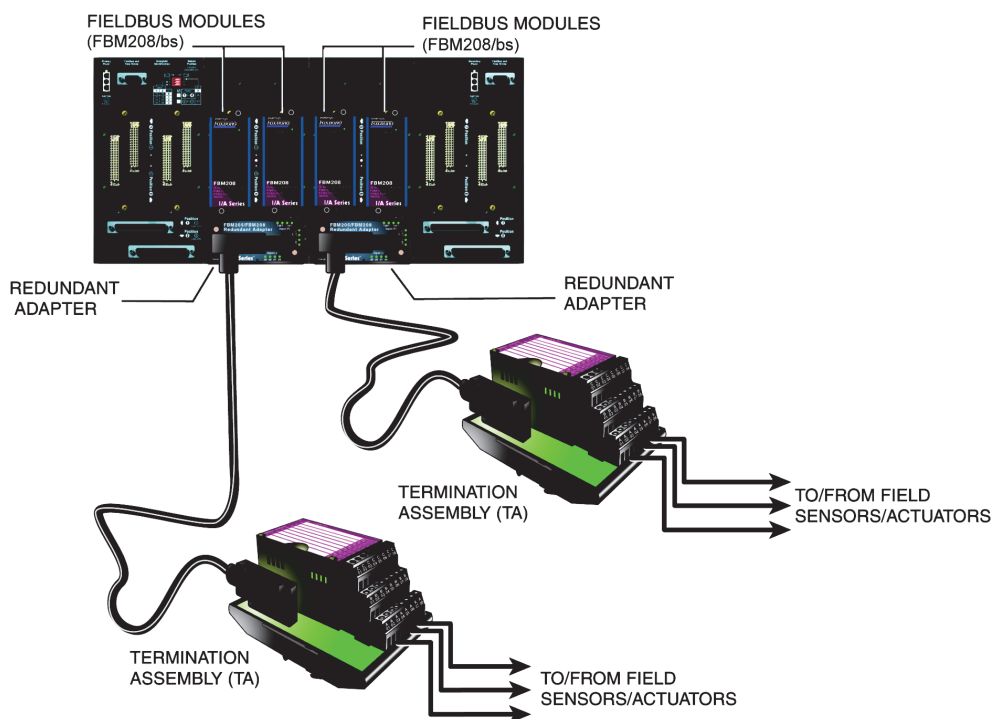


Figure 1. Redundant FBM208/208b I/O Configuration (2 Pairs Shown)

REDUNDANT ANALOG INPUTS/OUTPUTS

Analog Inputs

Each input channel accepts an analog sensor input such as a 4 to 20 mA transmitter or a self-powered 4 to 20 mA source.

Transmitter power from each module is diode OR'd together in the redundant adapter to assure redundant power.

A redundant analog input function block, AINR, is used for each redundant pair of inputs. The AINR block handles input reads and initialization logic for the redundant channels. On each execution cycle of the AINR block, identical reads are sent to both modules, fully exercising the fieldbus and the logic circuitry of each module.

Input channel options include a configurable choice of integration time on a per module basis. Input channel security is enhanced by redundantly powering the input current loop from per channel power supplies in each module of the pair.

Analog Outputs

Each output channel drives an external load and produces a 0 to 20 mA output.

A redundant analog output block, AOUTR, is used for each redundant pair of outputs. The AOUTR block handles output writes and initialization logic for the redundant channels. On each execution cycle of the AOUTR block, identical output writes are sent to both modules, fully exercising the fieldbus and the logic circuitry of each module. When a failure is detected in one of the modules, its output is driven to 0 mA and the corresponding channel in the good module automatically continues supplying the proper current to the output current loop.

Configurable options in the modules for output failsafe and fallback options are always set to their default values (0 mA). This removes one of the pair of redundant output channels from service for detectable problems such as a module not properly receiving output writes or not passing diagnostic tests on FBM microprocessor writes to output registers. Using the default failsafe/fallback options of 0 mA output also minimizes the possibility of a "fail high" result.

HIGH ACCURACY

For high accuracy, the module incorporates sigma-delta converters for each channel, which provides new analog input readings every 25 ms, and a configurable integration period to remove any process noise and power line frequencies. Each time period, the FBM converts each analog input to a digital value, averages these values over the time period and provides the averaged value to the controller.

HIGH RELIABILITY

The redundancy of the module pair, coupled with the high coverage of faults, provides a very high subsystem availability time.

The microprocessor of each module executes the analog I/O application program, plus diagnostic routines that validate the health of the FBM.

Either module may be replaced without upsetting field input or output signals to the good module. The module can be removed/replaced without removing field device termination cabling, power, or communications cabling.

Light-emitting diodes (LEDs) incorporated into the front of the module provide visual indications of the module's operational status.

COMPACT DESIGN

FBM208/208b has a compact design, with a rugged extruded aluminum exterior for physical protection of the circuits. Enclosures specially designed for mounting the FBMs provide various levels of environmental protection, up to harsh environments.

FIELDBUS COMMUNICATION

The Fieldbus Communications Module (FCM) or the Field Control Processor (FCP) interfaces to the redundant 2 Mbps module Fieldbus used by the FBMs. The FBM208/208b accepts communication from either path (A or B) of the 2 Mbps Fieldbus — should one path fail or be switched at the system level, the module continues communication over the active path.

MODULAR BASEPLATE MOUNTING

The FBM208 module mounts on a DIN rail mounted modular baseplate, which accommodates up to four

or eight Fieldbus Modules. The FBM208b module mounts on conversion mounting structures, discussed in *100 Series Conversion Mounting Structures* (PSS 31H-2W8).

To system configurator applications and to other systems monitoring through SMON, System Manager, and SMDH, redundant FBM208/208bs appear to be separate, nonredundant modules. The functional redundancy for these modules is provided by their associated control blocks.

TERMINATION ASSEMBLIES AND CABLES

Field I/O signals for the FBM208 connect to the FBM subsystem via DIN rail mounted termination assemblies (TAs). The TAs used with the FBM208 are described in “TERMINATION ASSEMBLIES AND CABLES” on page 8.

For field I/O signals for the FBM208b, refer to “Use of Termination Assemblies in 100 Series Upgrade Subsystem” on page 10.

FUNCTIONAL SPECIFICATIONS

Process I/O Communications

Communicates with its associated FCM or FCP via the redundant 2 Mbps module Fieldbus

Input/Output Channels

Four 0 to 20 mA dc analog input channels and four 0 to 20 mA dc analog output channels. Each channel is isolated and independent.

NOTE

Redundant pairs (input or output) are connected together by a common field I/O connector and therefore are not isolated from each other.

Input/Output Range (Each Channel)

0 to 20.4 mA dc

Input Channels (4)

ANALOG ACCURACY (INCLUDES LINEARITY)

±0.3% of span which Includes the tolerance of the sense resistor in the redundant adapter.

Accuracy temperature coefficient: ±50 ppm/°C.

INPUT CHANNEL IMPEDANCE

60 Ω nominal (resistor in redundant adapter).

INPUT SIGNAL A/D CONVERSION

Each channel performs its own A/D signal conversion, using the sigma-delta conversion technique.

INTEGRATION PERIOD

Software configurable.

COMMON MODE REJECTION

>100 db at 50 or 60 Hz

NORMAL MODE REJECTION

>95 db at 50 or 60 Hz

LOOP POWER SUPPLY PROTECTION

Each channel is channel-to-channel galvanically isolated, current limited, and voltage regulated. All analog inputs are limited by their design to less than 30 mA. If the current limit circuit shorts out, the current is limited to about 100mA.

FUNCTIONAL SPECIFICATIONS (CONTINUED)

Input Channels (4) (Cont.)

FIELD DEVICE CABLING DISTANCE

Maximum distance of the field device from the FBM is a function of compliance voltage (22.8 V dc), wire resistance, and voltage drop at the field device.

Output Channels (4)

ANALOG ACCURACY

±0.05% of span

OUTPUT LOAD

750 Ω maximum

OUTPUT PROCESSING DELAY

30 ms maximum

RESOLUTION

13 bits

LOOP POWER SUPPLY PROTECTION

Each channel is channel-to-channel galvanically isolated, current limited, and voltage regulated. All analog outputs are limited by their design to about 25 mA. If the output FET shorts, the output current could increase up to 35 mA. In normal operation the FBM outputs a constant current into a 0 to 750 ohm load.

FIELD DEVICE CABLING DISTANCE

Maximum distance of the field device from the FBM is a function of compliance voltage (19.6 V dc at 20.4 mA), wire resistance, and voltage drop at the field device.

HART® PROTOCOL COMPATIBILITY

The channels meet the impedance requirements for a HART High Impedance Device and can be used in a HART loop without interfering with the HART signals between the field device and a Hand-Held Communicator (HHC).

If a FoxCom or HART transmitter is used with FBM208/208b, a 200 ohm in-line resistor (assembly part number P0902VY) must be added in series with the transmitter.

Input/Output Channel Isolation

Each channel is galvanically isolated from all other channels and earth (ground). The TA/module withstands, without damage, a potential of 600 V ac applied for one minute between any channel and ground, or between a given channel and any other channel.

CAUTION

This does not imply that these channels are intended for permanent connection to voltages of these levels. Exceeding the limits for input voltages, as stated elsewhere in this specification, violates electrical safety codes and may expose users to electric shock.

Power Requirements

INPUT VOLTAGE RANGE (REDUNDANT)

24 V dc +5%, -10%

CONSUMPTION

10 W (maximum) total for redundant pair

HEAT DISSIPATION

7 W (maximum) total for redundant pair

FUNCTIONAL SPECIFICATIONS (CONTINUED)

Regulatory Compliance**ELECTROMAGNETIC COMPATIBILITY (EMC)***European EMC Directive 89/336/EEC*

Meets: EN 50081-2 Emission standard

EN 50082-2 Immunity standard

EN 61326 Annex A (Industrial

Levels)

*CISPR 11, Industrial Scientific and Medical (ISM) Radio-frequency Equipment -**Electromagnetic Disturbance Characteristics**- Limits and Methods of Measurement*

Meets: Class A Limits

IEC 61000-4-2 ESD Immunity

Contact 4 kV, air 8 kV

IEC 61000-4-3 Radiated Field Immunity

10 V/m at 80 to 1000 MHz

*IEC 61000-4-4 Electrical Fast**Transient/Burst Immunity*

2 kV on I/O, dc power and communication lines

IEC 61000-4-5 Surge Immunity

2kV on ac and dc power lines; 1kV on I/O and communications lines

IEC 61000-4-6 Immunity to Conducted Disturbances Induced by Radio-frequency Fields

10 V (rms) at 150 kHz to 80 MHz on I/O, dc power and communication lines

IEC 61000-4-8 Power Frequency Magnetic Field Immunity

30 A/m at 50 and 60 Hz

PRODUCT SAFETY*Underwriters Laboratories (UL) for U.S. and Canada*

UL/UL-C listed as suitable for use in

UL/UL-C listed Class I, Groups A-D;

Division 2; temperature code T4 enclosure

based systems. These modules are also UL

and UL-C listed as associated apparatus for

supplying non-incendive communication

circuits for Class I, Groups A-D hazardous

locations when connected to specified

Foxboro Evo processor modules as

described in the *Standard and Compact**200 Series Subsystem User's Guide*

(B0400FA). Communications circuits also

meet the requirements for Class 2 as defined

in Article 725 of the National Electrical Code

(NFPA No.70) and Section 16 of the

Canadian Electrical Code (CSA C22.1).

Conditions for use are as specified in the

*Standard and Compact 200 Series**Subsystem User's Guide* (B0400FA).*European Low Voltage Directive 73/23/EEC and Explosive Atmospheres (ATEX) Directive 94/9/EC*

CENELEC (DEMKO) certified as

EEx nA IIC T4 for use in CENELEC certified

Zone 2 enclosure certified as associated

apparatus for supplying non-incendive field

circuits for Zone 2, Group IIC, potentially

explosive atmospheres when connected to

specified Foxboro Evo processor modules as

described in the *Standard and Compact**200 Series Subsystem User's Guide*

(B0400FA).

Calibration Requirements

Calibration of the module and termination assembly is not required.

ENVIRONMENTAL SPECIFICATIONS⁽¹⁾

Operating

TEMPERATURE

Module

-20 to +70°C (-4 to +158°F)

Termination Assembly

PVC

-20 to +50°C (-4 to +122°F)

PA

-20 to +70°C (-4 to +158°F)

RELATIVE HUMIDITY

5 to 95% (noncondensing)

ALTITUDE

-300 to +3,000 m (-1,000 to +10,000 ft)

Storage

TEMPERATURE

-40 to +70°C (-40 to +158°F)

RELATIVE HUMIDITY

5 to 95% (noncondensing)

ALTITUDE

-300 to +12,000 m (-1,000 to +40,000 ft)

Contamination

Suitable for use in Class G3 (Harsh) environments as defined in ISA Standard S71.04, based on exposure testing according to EIA Standard 364-65, Class III.

Vibration

7.5 m/S² (0.75 g) from 5 to 500 Hz

PHYSICAL SPECIFICATIONS

Mounting

MODULES

The FBM208 mounts on a Modular Baseplate. The Modular Baseplate can be mounted on a DIN rail (horizontally or vertically), or horizontally on a 19-inch rack using a mounting kit. Redundant modules must be located in odd and adjacent even positions on the baseplate (positions 1 and 2, 3 and 4, 5 and 6, or 7 and 8). Refer to *Standard 200 Series Baseplates* (PSS 31H-2SBASEPLT) for details.

The FBM208b mounts on a 100 Series conversion mounting structure. Refer to *100 Series Conversion Mounting Structures* (PSS 31H-2W8) for details.

TERMINATION ASSEMBLIES

The TAs accommodate multiple DIN styles including 32 mm (1.26 in) and 35 mm (1.38 in).

Weight

MODULE

284 g (0.62 lb) approximate (each module)

COMPRESSION SCREW TA

363 g (0.8 lb)

RING LUG TA

464 g (1.0 lb)

Dimensions - Module

HEIGHT

102 mm (4 in)

114 mm (4.5 in) including mounting lugs

WIDTH

45 mm (1.75 in)

DEPTH

104 mm (4.11 in)

Dimensions - TA

See page 11

Part Numbers

FBM208 MODULE

P0914TB

FBM208b MODULE

P0924EV

TERMINATION ASSEMBLIES

See "FUNCTIONAL SPECIFICATIONS - TERMINATION ASSEMBLIES" on page 9

REDUNDANT ADAPTER

P0916NN

(1) The environmental limits of this module may be enhanced by the type of enclosure containing the module. Refer to the applicable Product Specification Sheet (PSS) which describes the specific type of enclosure that is to be used.

PHYSICAL SPECIFICATIONS (CONTINUED)

Termination Cables

CABLE LENGTHS

Up to 30 m (98 ft).

CABLE MATERIALS

Polyurethane or Low Smoke Zero Halogen (LSZH)

TERMINATION CABLE TYPE

Type 1 - Refer to Table 1

CABLE CONNECTION

FBM Baseplate End

37-pin D-subminiature

Termination Assembly End

25-pin D-subminiature

Termination Assembly Construction Material

MATERIAL

Polypropylene (PVC) Material, compression or ring lug

Polyamide (PA) Material, compression or ring lug

Field Termination Connections

COMPRESSION-TYPE ACCEPTED WIRING SIZES

Solid/Stranded/AWG

0.2 to 4 mm²/0.2 to 2.5 mm²/24 to 12 AWG

Stranded with Ferrules

0.2 to 2.5 mm² with or without plastic collar

RING-LUG TYPE ACCEPTED WIRING SIZES

#6 size connectors (0.375 in (9.5 mm))

0.5 to 4 mm²/22 AWG to 12 AWG

TERMINATION ASSEMBLIES AND CABLES

The FBM208 field I/O signals connect to the FBM subsystem via DIN rail mounted termination assemblies (TAs).

The redundant adapter connects the redundant FBMs baseplate input/output connectors together. The redundant adapter provides a single termination connection to a single TA (see Figure 1).

TAs are available in the following materials:

- ▶ Polyamide (PA) material or
- ▶ Polypropylene (PVC) material.

The DIN rail mounted TAs connect to the redundant adapter by means of a removable termination cable. The cable is available in a variety of lengths, up to 30 meters (98 feet), allowing the TA to be mounted in either the enclosure or in an adjacent enclosure. Termination cables are available in the following materials:

- ▶ Polyurethane
- ▶ Low Smoke Zero Halogen (LSZH).

FUNCTIONAL SPECIFICATIONS - TERMINATION ASSEMBLIES

FBM Type	Input/Output Signal	TA Part No.(a)		Termination Type(b)	TA Cable Type (c)	TA Certification Type (d)
		PVC	PA			
FBM208	Four 0 to 20 mA input, four 0 to 20 mA output	P0916AJ P0916AK	P0916XL P0917JP	C RL	1	1,2
FBM208b	Four 0 to 20 mA input, four 0 to 20 mA output	n/a(e)				

(a) PVC is polyvinyl chloride rated from -20 to +50°C (-4 to 122°F); PA is polyamide rated from -20 to +70°C (-4 to +158°F).

(b) C = TA with compression terminals, RL = TA with ring lug terminals.

(c) Refer to Table 1 for cable part numbers and specifications.

(d) Refer to Table 2 Termination Assembly certification definitions.

(e) See "Use of Termination Assemblies in 100 Series Upgrade Subsystem" on page 10.

Table 1. Termination Cable Types and Part Numbers

Cable Length m (ft)	Type 1 P/PVC(a)	Type 1 LSZH (b)	Type 1 H/XLPE(c)
0.5 (1.6)	P0916DA	P0928AA	P0916VA
1.0 (3.2)	P0916DB	P0928AB	P0916VB
2.0 (6.6)	P0931RM	P0928AC	P0931RR
3.0 (9.8)	P0916DC	P0928AD	P0916VC
5.0 (16.4)	P0916DD	P0928AE	P0916VD
10.0 (32.8)	P0916DE	P0928AF	P0916VE
15.0 (49.2)	P0916DF	P0928AG	P0916VF
20.0 (65.6)	P0916DG	P0928AH	P0916VG
25.0 (82.0)	P0916DH	P0928AJ	P0916VH
30.0 (98.4)	P0916DJ	P0928AK	P0916VJ

(a) P/PVC is polyurethane outer jacket and semi-rigid PVC primary conductor insulation.
Temperature range: -20 to +80°C (-4 to +176°F).

(b) Low smoke zero halogen or low smoke free of halogen (LSZH) is a material classification used for cable jacketing. LSZH is composed of thermoplastic or thermoset compounds that emit limited smoke and no halogen when exposed to high sources of heat. Temperature range: -40 to +105°C (-40 to +221°F)

(c) H/XLPE is Hypalon outer jacket and XLPE (cross-linked polyethylene) primary conductor insulation.
Temperature range: -40 to +90°C (-40 to +194°F). Hypalon cables are no longer available for purchase.

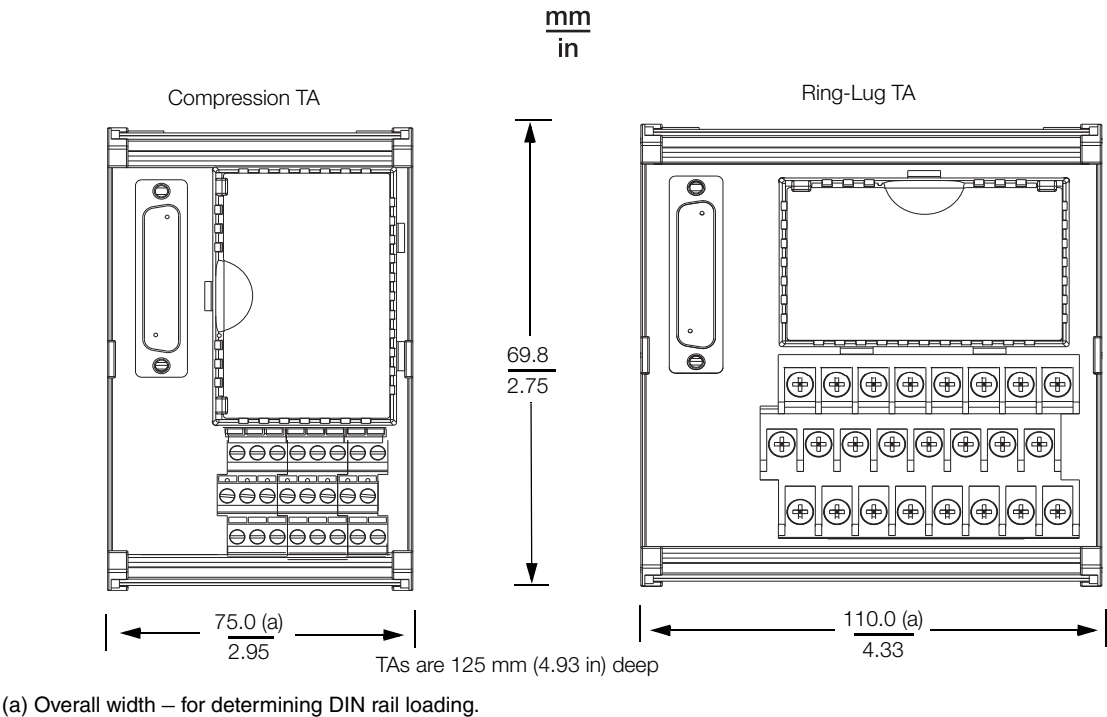
Table 2. Certifications for Termination Assemblies

Type	Certification
Type 1	TAs are UL/UL-C listed as suitable for use in Class I; Groups A-D; Division 2 temperature code T4 hazardous locations. They are CENELEC (DEMKO) certified EEx nA IIC T4 for use in Zone 2 potentially explosive atmospheres.
Type 2	TAs are UL/UL-C listed as associated apparatus for supplying non-incendive field circuits Class I; Groups A-D; Division 2 hazardous locations when connected to specified 200 Series FBMs and field circuits meeting entity parameter constraints specified in <i>Standard and Compact 200 Series Subsystem User's Guide</i> (B0400FA). They are also CENELEC (DEMKO) certified as associated apparatus for supplying field circuits for Group IIC, Zone 2 potentially explosive atmospheres. Field circuits are also Class 2 limited energy (60 V dc, 30 V ac, 100 VA or less) if customer-supplied equipment meets Class 2.

Use of Termination Assemblies in 100 Series Upgrade Subsystem

When an FBM208b is used to replace the 100 Series FBM05, it must accept the FBM05's field I/O wiring through a Termination Assembly Adapter (TAA) instead of a termination assembly. This is discussed in *Termination Assembly Adapter Modules for 100 Series Upgrade* (PSS 31H-2W4).

DIMENSIONS - NOMINAL



RELATED PRODUCT SPECIFICATION SHEETS

PSS Number	Description
PSS 31H-2S200	Standard 200 Series Subsystem Overview
PSS 31H-2W100	100 Series Fieldbus Module Upgrade Subsystem Overview
PSS 31H-2CERTS	Standard and Compact 200 Series I/O - Agency Certifications
PSS 31H-2W4	Termination Assembly Adapter Modules for 100 Series Upgrade
PSS 31H-2SBASEPLT	Standard 200 Series Baseplates
PSS 31H-2W8	100 Series Conversion Mounting Structures
PSS 21S-3CP270ICS	Control Processor 270 (CP270) Integrated Control Software



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