



## Foxboro™ DCS

### Compact FBM227, 0 to 10 V dc, Contact/dc I/O Module with DPIDA and MDACT Support

#### PSS 41H-2C227

#### Product Specification

August 2019



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# Overview

*Some plant applications require fast control execution for either analog or discrete control. The Compact FBM227 supports local execution of the Advanced PID algorithm or, separately, a tri-state discrete (e.g. raise/off/lower) output algorithm.*

The Compact FBM227 provides signal conversion required to interface analog and digital electrical input/output signals from field sensors/actuators. It has four 0 to 10 V dc analog input channels and two 0 to 10 V dc analog output channels, all of which are individually isolated. For the digital I/O signals (on/off state), it has four digital input channels, isolated in two groups of two channels each, and four digital, pair isolated, output channels.

It executes either the Analog I/O or Digital I/O application program, and has support for MDACT or DPIDA control.

The configurable options for each analog program are Input Resolution, Fail-safe Configuration (Hold/Fallback) and Output Fail-safe Fallback Data. The configurable options for each digital program are Input Filter Time, Fail-safe Configuration, Fail-safe Fall Back and Sustained or Momentary Outputs.

If the Momentary Output configuration is selected, then Pulse Output Interval is also configurable.

Configurable options for inputs are exercised on a per module basis; those for outputs are exercised on a per channel basis.

## Features

- Four 0-10 V analog input channels, used for either dc voltage measuring, or slidewire (position) sensing
- Two 0-10 V analog output channels, used for driving positioners, controllers or remote indicators
- Four 130 V dc circuits (with its associated termination assembly), each supporting a 30 V dc digital input channel, used for either contact sensing, or dc voltage monitoring
- Four digital output channels, used for either 60 V dc output (60 V dc digital output circuit is in the termination assembly) switching with an external source (e.g. to control powering of various external loads), or a 3-wire dc output switching with an internal 11 V dc source (e.g. to power external solid state relays or other similar devices)
- Support for DPIDA and MDACT control blocks
- Each pair of analog input or output channels is individually isolated from other channels and earth (ground). Its digital channels have paired isolation from all other channels and earth (ground)
- Compact, rugged design suitable for enclosure in Class G3 (harsh) environments

## Compact Design

The Compact FBM227's design is narrower than the standard 200 SeriesFieldbus Modules (FBMs). It has a rugged Acrylonitrile Butadiene Styrene (ABS) exterior for physical protection of the circuits. Enclosures specially designed for mounting the FBMs provide various levels of environmental protection, up to harsh environments, per ISA Standard S71.04.

## Easy Removal/Replacement

The modules mount on a Compact 200 Series baseplate. Two screws on the FBM attach each module to the baseplate.

The modules can be removed/replaced without removing field device termination cabling, power or communications cabling.

## Visual Indicators

Light-emitting diodes (LEDs) incorporated into the front of the modules provide visual status indications of FBM functions.

## Modular Baseplate Mounting

The modules mount on a DIN rail mounted modular baseplate, which accommodates up to 16 compact FBMs. The baseplate is either DIN rail mounted or rack mounted, and includes signal connectors for redundant fieldbus, redundant independent DC power, and termination cables.

## Fieldbus Communication

A Fieldbus Communication Module or a Control Processor communicates with the Compact FBM227 over the redundant 2 Mbps module Fieldbus used by the FBMs. The Compact FBM227 accepts communication from either path (A or B) of the redundant 2 Mbps fieldbus. If one path is unsuccessful or is switched off at the system level, the module continues communication over the active path.



## Termination Assemblies

Field I/O signals connect to the FBM subsystem via DIN rail mounted TAs. The TAs used with the Compact FBM227 modules are described in *Termination Assemblies and Cables*, page 13.

# Functional Specifications

Communications	Communicates with its associated FCM or FCP via the redundant 2 Mbps module Fieldbus.
Analog Signals	<p>Input Functions:</p> <ul style="list-style-type: none"> <li>Capacity: 4 independent channels</li> <li>Configurable Specifications: See <i>Table 1, page 9</i></li> <li>Voltage Measuring: See <i>Figure 1, page 8</i></li> <li>Range (each channel): -0.2 to 10.2 V dc</li> <li>Input Impedance: 10 Megohms nominal</li> <li>Rated Mean Accuracy (each channel): <math>\pm 0.025\%</math> of span</li> <li>Slidewire (Position) Sensing: See <i>Figure 1, page 8</i></li> <li>Excitation Reference Voltage: 10 V dc <math>\pm 2\%</math></li> <li>Excitation Reference Current: 10 mA (maximum)</li> <li>Slidewire Resistance: 1 k <math>\Omega</math> to 100 k <math>\Omega</math> (nominal)</li> </ul> <p>Output Functions:</p> <ul style="list-style-type: none"> <li>Capacity: 2 independent channels</li> <li>Range (each channel): -0.2 to 10.2 V dc</li> <li>Current (each channel): 2 mA (maximum)</li> <li>Rated Mean Accuracy: <math>\pm 0.05\%</math> of span</li> <li>Settling Time: 150 ms maximum (to 1% of final value for 10 to 90% step change)</li> <li>Linearity Error: <math>\pm 0.025\%</math> of span</li> <li>Resolution: 12 bits</li> </ul>

Digital Signals	<p>Input Functions:</p> <ul style="list-style-type: none"> <li>• Capacity: 4 independent channels</li> <li>• Filter Time: Configurable (4, 8, 16, or 32 ms)</li> <li>• Contact Sensor: See <i>Figure 3, page 8</i> <ul style="list-style-type: none"> <li>◦ Range (each channel): Contact open (off) or closed (on)</li> <li>◦ Open-Circuit Voltage: 24 V dc <math>\pm 10\%</math></li> <li>◦ Short-Circuit Current: 2.5 mA (maximum)</li> <li>◦ ON-State Resistance: 1 k <math>\Omega</math> (maximum)</li> <li>◦ OFF-State Resistance: 100 k <math>\Omega</math> (minimum)</li> </ul> </li> <li>• Voltage Monitor: See <i>Figure 3, page 8</i> <ul style="list-style-type: none"> <li>◦ ON-State Voltage: 15 to 130 V dc</li> <li>◦ OFF-State Voltage: 0 to 5 V dc</li> <li>◦ Current: 2.2 mA (typical) at 5 to 130 V dc</li> <li>◦ Source Resistance Limits (ON-State): 1 k <math>\Omega</math> (maximum) at 15 V dc</li> <li>◦ Source Resistance Limits (OFF-State): 100 k <math>\Omega</math> (minimum) at 30 V dc (130 V dc in the TA)</li> </ul> </li> </ul> <p>Output Functions:</p> <ul style="list-style-type: none"> <li>• Capacity: 4 channels arranged in pairs</li> <li>• Output Switch (with external source): See <i>Figure 4, page 9</i> <ul style="list-style-type: none"> <li>◦ Applied Voltage: 60 V dc (maximum)</li> <li>◦ Load Current: 0.25 A (maximum)</li> <li>◦ OFF-State Leakage Current @ 60 V dc: &lt; 100 <math>\mu</math>A (typical) 200 mA (maximum)</li> <li>◦ Inductive Loads: Require a protective diode connected across the load (see Figure 4 diagram with protective diode). Diode must be capable of conducting maximum expected load current and have a voltage rating greater than 1.3 times the supply voltage.</li> </ul> </li> </ul>
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	<ul style="list-style-type: none"> <li>Output Switch (with internal source): See <i>Figure 4, page 9</i> <ul style="list-style-type: none"> <li>Output Voltage (no load): 11 V dc <math>\pm</math>2 V dc</li> <li>Source Resistance: 660 <math>\Omega</math> (nominal)</li> <li>Shorted-Output (ON-State) Duration: Indefinite</li> <li>OFF-State Leakage Current @ 11 V dc: &lt; 50 <math>\mu</math>A (typical) 100 <math>\mu</math>A (maximum)</li> </ul> </li> </ul>
Isolation Channel Isolation	<p>The FBM's analog channels are channel isolated from all other channels and earth (ground). The FBM's digital channels are isolated in pairs from all other channels and earth (ground). The module/TA withstands, without damage, a potential of 600 V ac on the analog channels or 1250 V ac on the digital channels applied for one minute between any channel and ground, or between a given channel and any other channel. Within the digital channel pairs, each of the two channels shares a common power supply and return.</p> <div style="background-color: black; color: white; text-align: center; padding: 5px;">  <b>DANGER</b> </div> <div style="border: 1px solid black; padding: 5px;"> <p><b>HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH</b></p> <p>This does not imply that these channels are intended for permanent connection to voltages of these levels. Exceeding the limits for input voltages, as stated elsewhere in this specification, violates electrical safety codes and may expose users to electric shock.</p> <p><b>Failure to follow these instructions will result in death or serious injury.</b></p> </div> <div style="background-color: black; color: white; text-align: center; padding: 5px;">  <b>DANGER</b> </div> <div style="border: 1px solid black; padding: 5px;"> <p><b>HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH</b></p> <p>Digital inputs are isolated in pairs (e.g., channels 1 and 2 are isolated from channels 3 and 4). When inputs are used with hazardous voltages (greater than 60 V dc), both channels of a pair must be used with hazardous voltages. Hazardous and nonhazardous voltages must not be mixed within a channel pair.</p> <p><b>Failure to follow these instructions will result in death or serious injury.</b></p> </div>
Power Requirements	<ul style="list-style-type: none"> <li>Input Voltage Range (Redundant): 24 V dc +5%, -10%</li> <li>Consumption (Maximum): 7 W</li> <li>Heat Dissipation (Maximum): 3 W</li> </ul>
Calibration Requirements	Calibration of the module and termination assembly is not required.
Regulatory Compliance: Electromagnetic Compatibility (EMC):	<ul style="list-style-type: none"> <li><i>European EMC Directive 2014/30/EU:</i> EN 61326:2013 Class A Emissions and Industrial Immunity levels</li> </ul>

Regulatory Compliance: Product Safety	<ul style="list-style-type: none"><li><i>Underwriters Laboratories (UL) for U.S. and Canada:</i> UL/UL-C listed as suitable for use in Class I, Groups A-D; Division 2; temperature code T4 enclosure based systems. Communications circuits also meet the requirements for Class 2 as defined in Article 725 of the National Electrical Code (NFPA No.70) and Section 16 of the Canadian Electrical Code (CSA C22.1). Conditions for use are as specified in the <i>Standard and Compact 200 Series Subsystem User's Guide</i> (B0400FA).</li><li><i>European Low Voltage Directive 2014/35/EU and Explosive Atmospheres (ATEX) directive 2014/34/EU</i> ATEX (DEMKO) Ex nA IIC T4 Gc certified when connected as described in the <i>Standard and Compact 200 Series Subsystem User's Guide</i> (B0400FA). For use in an enclosure suited for an ATEX Zone 2 classified area.  Also, see <i>Table 2, page 14</i>.</li></ul>
RoHS Compliance	Complies with European RoHS Directive 2011/65/EU, including amending Directives 2015/863 and 2017/2102.

Figure 1 - Analog Input Configurations

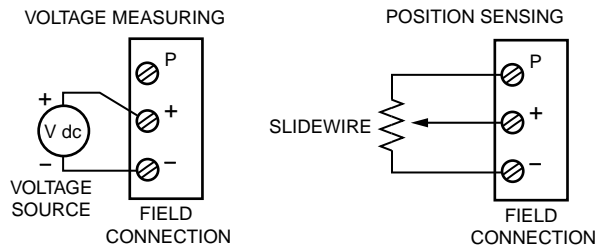


Figure 2 - Analog Output Configuration

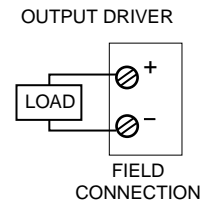
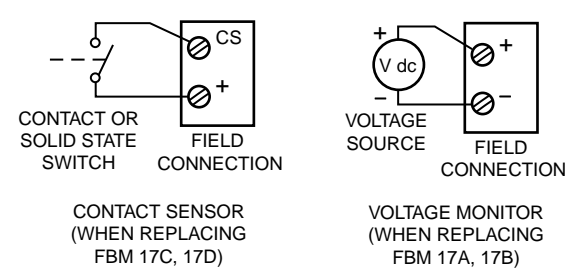
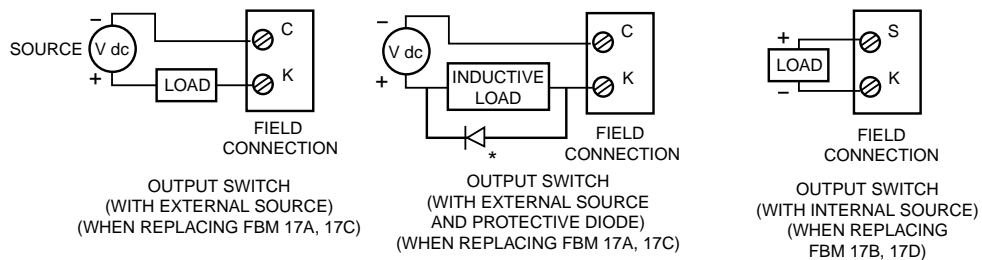


Figure 3 - Digital Input Configurations





**Figure 4 - Digital Output Configurations****Table 1 - Configurable Specifications for Analog Input Channels**

Conversion Time (Seconds)	Setting Time <sup>(a)</sup> (Seconds)	Linearity Error <sup>(b)</sup> (% of Range)	Resolution (Bits)
0.1	0.3	0.013	12
0.2	0.5	0.008	13
0.5	1.1	0.005	14
1.0	2.1	0.005	15
<sup>(a)</sup> Output value settles within a 1% band of steady state for a 10 to 90% input step change. <sup>(b)</sup> Monotonic (signal used for Fieldbus communications either increases or remains the same for increasing analog input signals).			

## Environmental Specifications

	Operating	Storage
<b>Temperature</b>	<ul style="list-style-type: none"><li>• Compact FBM227: -20 to +60°C (-4 to +140°F)</li><li>• Termination Assembly: -20 to +70°C (-4 to +158°F)</li></ul>	-40 to +70°C (-40 to +158°F)
<b>Relative Humidity</b>	5 to 95% (noncondensing)	5 to 95% (noncondensing)
<b>Altitude</b>	-300 to +3,000 m (-1,000 to +10,000 ft)	-300 to +12,000 m (-1,000 to +40,000 ft)
<b>Vibration</b>	7.5 m/s <sup>2</sup> (5 to 500 Hz)	
<b>Contamination</b>	Suitable for use in Class G3 (Harsh) environments as defined in ISA Standard S71.04, based on exposure testing according to EIA Standard 364-65, Class III.	

**NOTE:** The environmental limits of this module may be enhanced by the type of enclosure containing the module. Refer to the applicable Product Specification Sheet (PSS) that describes the type of enclosure to be used.

# Physical Specifications

Mounting	<ul style="list-style-type: none"> <li>Compact FBM227: The Compact FBM227 mounts on a Compact 200 Series 16-slot horizontal baseplate. The baseplate can be mounted on a horizontal DIN rail, or horizontally on a 19-inch rack using a mounting kit. See <i>Compact 200 Series 16-Slot Horizontal Baseplate</i> (PSS 41H-2C200) for details.</li> <li>Termination Assembly: The TA mounts on a DIN rail and accommodates multiple DIN rail styles including 32 mm (1.26 in) and 35 mm 1.38 in).</li> </ul>
Weight	<ul style="list-style-type: none"> <li>FBM227: 185 g (6.5 oz) approximate</li> <li>Termination Assemblies: <ul style="list-style-type: none"> <li>Compression: 181 g (0.40 lb, approximate)</li> <li>Ring Lug: 249 g (0.55 lb) approximate</li> </ul> </li> </ul>
Dimensions - Compact FBM227	<ul style="list-style-type: none"> <li>Height: 130 mm (5.12 in)</li> <li>Width: 25 mm (0.98 in)</li> <li>Depth: 150 mm (5.9 in) - Including baseplate connectors, 139 mm (5.46 in)</li> </ul>
Dimensions - Termination Assemblies	See <i>Dimensions - Nominal</i> , page 16
Part Numbers	<ul style="list-style-type: none"> <li>Compact FBM227: RH101GH</li> <li>Termination Assemblies: See <i>Functional Specifications - Termination Assemblies</i>, page 14</li> </ul>
Termination Cables	<ul style="list-style-type: none"> <li>Cable Lengths: Up to 30 m (98 ft)</li> <li>Cable Materials: Polyurethane or Low Smoke Zero Halogen (LSZH)</li> <li>Termination Cable Type: Type 4 - See <i>Table 3</i>, page 15</li> <li>Cable Connection: <ul style="list-style-type: none"> <li>FBM Baseplate End: 37-pin male D-subminiature</li> <li>Termination Assembly End: 37-pin D-subminiature</li> </ul> </li> </ul>

Termination Assembly Construction	<ul style="list-style-type: none"><li>• Material: Polyamide (PA), compression PA, ring lug</li></ul>
Field Termination Connections	<ul style="list-style-type: none"><li>• Compression-Type Accepted Wiring Sizes:<ul style="list-style-type: none"><li>◦ Solid/Stranded/AWG: 0.2 to 4 mm<sup>2</sup>/0.2 to 2.5 mm<sup>2</sup>/24 to 12 AWG</li><li>◦ Stranded with Ferrules: 0.2 to 2.5 mm<sup>2</sup> with or without plastic collar</li></ul></li><li>• Ring-Lug Type Accepted Wiring Sizes: #6 size connectors (0.375 in (9.5 mm)) 0.5 to 4 mm<sup>2</sup>/22 AWG to 12 AWG</li></ul>

## Termination Assemblies and Cables

Field signals connect to the FBM subsystem via DIN rail mounted Termination Assemblies. TAs for the Compact FBM227 are available in the following forms:

- Compression screw type using Polyamide (PA) material
- Ring lug type using Polyamide (PA) material

See *Functional Specifications - Termination Assemblies*, page 14 for a list of TAs used with the FBM227 modules.

A removable termination cable connects the DIN rail mounted TA to the FBM via a field connector on the baseplate in which the FBM is installed. Termination cables are available in the following materials:

- Polyurethane
- Low Smoke Zero Halogen (LSZH).

Termination cables are available in a variety of lengths, up to 30 meters (98 feet), allowing the Termination Assembly to be mounted in either the enclosure or in an adjacent enclosure. See *Table 3*, page 15 for a list of termination cables used with the TAs for the Compact FBM227s.

## Functional Specifications - Termination Assemblies

FBM Type	Input Signal	TA Part Number	Termination Type <sup>(b)</sup>	TA Cable Type <sup>(c)</sup>	TA Cert. <sup>(d)</sup>
		PA <sup>(a)</sup>			
Compact FBM227	<p>Four channel isolated analog input channels, 0 to 10 V dc plus four digital inputs (130 V dc), isolated into two groups of two channels each</p> <p>Two channel isolated analog output channels, 0 to 10 V dc, plus four digital outputs (60 V dc, 0.5 A), pair isolated</p>	RH924DB	C	4	1, 2

(a) PA is Polyamide rated from -20 to +70°C (-4 to +158°F).

(b) C = TA with compression terminals; RL = TA with ring lug terminals.

(c) See *Table 3, page 15* for cable part numbers and specifications.

(d) See *Table 2, page 14* for Termination Assembly certification definitions.

**Table 2 - Certifications for Termination Assemblies**

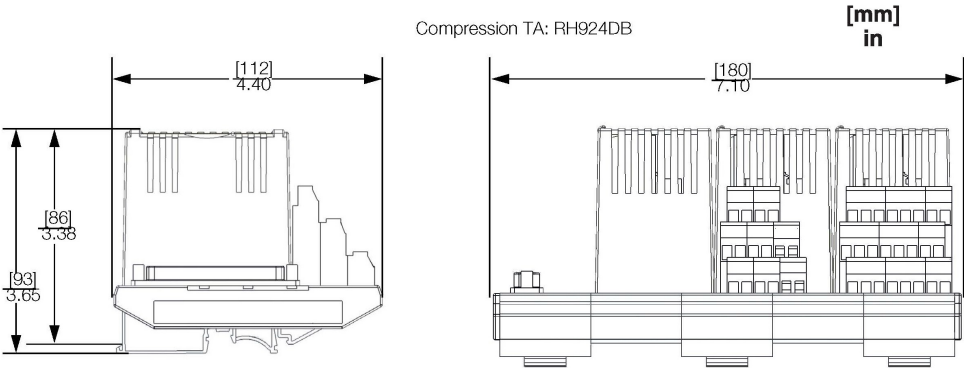
Type	Certification <sup>(a)</sup>
Type 1	TAs are UL/UL-C listed as suitable for use in Class I; Groups A-D; Division 2 temperature code T4 hazardous locations. They are DEMKO certified Ex nA IIC T4 for use in Zone 2 potentially explosive atmospheres.
Type 2	TAs are UL/UL-C listed as associated apparatus for supplying non-incendive field circuits Class I; Groups A-D; Division 2 hazardous locations when connected to specified DIN rail mounted FBMs and field circuits meeting entity parameter constraints specified in <i>Standard and Compact 200 Series Subsystem User's Guide</i> (B0400FA). They are also DEMKO certified as associated apparatus for supplying field circuits for Group IIC, Zone 2 potentially explosive atmospheres. Field circuits are also Class 2 limited energy (60 V dc, 30 V ac, 100 VA or less) if customer-supplied equipment meets Class 2

(a) All TAs are UL/UL-C listed to comply with applicable ordinary location safety standards for fire and shock hazards. Hazardous location types comply with ATEX directive for II 3 G use. They also comply with the requirements of the European Low Voltage Directive. All listings/certifications require installation and use within the constraints specified in *Standard and Compact 200 Series Subsystem User's Guide* (B0400FA) and the conditions stated in UL and DEMKO reports.

**Table 3 - Cable Types (Baseplate to Main TA Cables) and Part Numbers**

<b>Cable Length m (ft)</b>	<b>Type 4 P/PVC<sup>(a)</sup></b>	<b>Type 4 LSZH<sup>(b)</sup></b>
0.5 (1.6)	RH100CJ	RH100BN
1.0 (3.2)	RH100CK	RH100BP
1.5 (4.9)	RH100EQ	RH100EN
2.0 (6.6)	RH100CL	RH100BQ
3.0 (9.8)	RH100CM	RH100BR
5.0 (16.4)	RH100CN	RH100BS
10.0 (32.8)	RH100CP	RH100BT
15.0 (49.2)	RH100CQ	RH100BU
20.0 (65.6)	RH100CR	RH100BV
25.0 (82.0)	RH100CS	RH100BW
30.0 (98.4)	RH100CT	RH100BX
<p><sup>(a)</sup> P/PVC is polyurethane outer jacket and semi-rigid PVC primary conductor insulation. PVC is rated from -20 to +50°C (-4 to 122°F).</p> <p><sup>(b)</sup> Low smoke zero halogen or low smoke free of halogen (LSZH) is a material classification used for cable jacketing. LSZH is composed of thermoplastic or thermoset compounds that emit limited smoke and no halogen when exposed to high sources of heat. Temperature range: -40 to +105°C (-40 to +221°F).</p>		


Dimensions - Nominal





## Related Product Documents

Document Number	Description
PSS 41H-2COV	<i>Compact 200 Series I/O Subsystem Overview</i>
B0400FA	<i>Standard and Compact 200 Series Subsystem User's Guide</i>
PSS 41H-2C200	<i>Compact 200 Series 16-Slot Horizontal Baseplate</i>
PSS 41H-2SOV	<i>Standard 200 Series Subsystem Overview</i>
PSS 41H-2CERTS	<i>Standard and Compact 200 Series I/O - Agency Certifications</i>
PSS 41H-2C480	<i>Compact Power Supply - FPS480-24</i>
PSS 41S-3FCPICS	<i>Field Control Processor 280 (FCP280) Integrated Control Software</i>

 **WARNING:** This product can expose you to chemicals including lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to [www.p65warnings.ca.gov/](http://www.p65warnings.ca.gov/).

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PSS 41H-2C227, Rev A