Foxboro™ DCS

Compact FBM247, Current/Voltage Analog/Digital/ Pulse I/O Configurable Module

PSS 41H-2C247

Product Specification

July 2020

https://www.se.com

Legal Information

Features

- Eight individual isolated channels to support:
  - HART Analog Input (AI)/Analog Output (AO) 4-20 mA
  - (For Rev. D or later versions of this FBM) Analog input signal (4-20 mA) that complies with the NAMUR NE 43 standard signal range
  - 0-20 mA AI/AO, non-HART
  - 0-10 V and 0-5 V AI, non-HART
  - Digital dry contact sense 24 V dc
  - Discrete voltage monitor, configurable 0 and 1 thresholds 0-10 V
  - NAMUR sensor discrete input - Signal level according to DIN EN 50227 (NAMUR):
    - “On” at 2.1 mA dc with short circuit detection at > 6 mA
    - “Off” at 1.2 mA dc with open detection at <0.25 mA
  - Pulse count, frequency, acceleration and jerk, contact sense or voltage input
  - Discrete Output 24 V, 20 mA current or solid state switch output
- Compact, rugged design suitable for enclosures in Class G3 (harsh) environments
- Executes programs for Discrete Input, Pulse Count, Sequence of Events and Transient Data Recording with support for Sustained and Momentary Digital Outputs
- Enables higher utilization of I/O points in each enclosure - fewer points on each FBM are likely to be left unused due to the versatility of the Compact FBM247’s I/O points
- Passive Termination Assembly (TA) - DIN rail mounted for locally or remotely connecting field wiring to the Compact FBM247
- Baseplate-mounted Termination Assembly (TA) attaches directly to a Compact 200 Series baseplate, eliminating the need for mounting a separate TA on a DIN rail for the Compact FBM247, and requiring space for the TA’s cable in an enclosure
- Enables sites to reduce the number of separate types of 200 Series FBMs maintained as spares, by replacing them with a single type of 200 Series FBM - the Compact FBM247, which supports a wide range of analog, digital and pulse field I/O applications

Overview

In many plant situations, the signal types associated with an installation are not well known until late in the project. The Compact FBM247 provides the capability to accept a range of standard analog, discrete, and pulse inputs that are user selectable and changeable at the discretion of the engineer. The HART® input signals are electrically compatible with the standard 4 to 20 mA inputs.

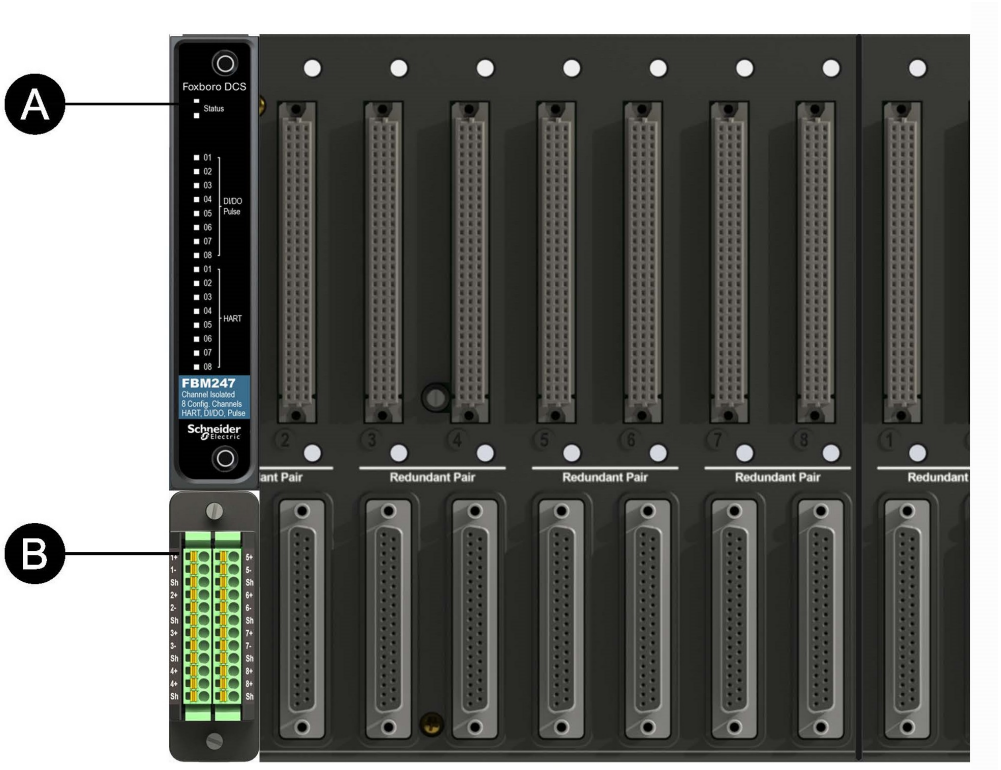
The Compact FBM247, Channel-Isolated Current/Voltage Analog/Digital/Pulse I/O Module contains eight channels that can be individually configured for a range of analog, digital and pulse field I/O signals. It is part of the Compact 200 Series I/O subsystem described in *Compact 200 Series I/O Subsystem Overview* (PSS 41H-2COV).

Each I/O channel is galvanically isolated from other channels and ground.

Two types of passive termination assemblies are available for the FBM247:

- DIN rail mounted TA, similar to those used with the other Compact 200 Series Fieldbus Modules (FBMs).
- Baseplate-mounted Termination Assembly (TA) - mounts directly onto the field I/O connectors of the Compact 200 Series baseplate. This TA provides field I/O wiring support for a Compact FBM247 as shown in this figure.

Figure 1 - Baseplate-Mounted Termination Assembly



Legend	
A	Compact FBM247
B	Baseplate-Mounted Termination Assembly

The Compact FBM247 can serve as a HART communications field device host, enabling Foxboro™ DCS to request and receive two digital messages per second from the field device. The message pass-through capability can be used to support

HART universal, common practice, and device-specific commands, but it cannot support the burst communication mode. These commands are implemented using the Foxboro DCS Field Device Expert for HART. For details, see *Field Device Expert for HART Devices Control and I/O* (PSS 41S-10FDMHRT).

The Compact FBM247 must be used with Foxboro DCS Control Core Services software, v9.2 or later. Use ICC or Control Software to configure FBM247s. This FBM type is not supported by IACC.

When used with the baseplate-mounted TAs, there is no need for a separate termination or marshalling enclosure. When installed in K-Series system enclosures with baseplate-mounted TAs, the Compact FBM247 enables the K-Series system enclosure to support up to 192 FBMs and their associated Field Control Processors (FCP) from a single enclosure's footprint. See *K-Series Enclosures Overview* (PSS 41H-2KOV) for a complete list of modules supported in the K-Series system enclosures.

The Compact FBM247 is electrically compatible with standard HART signals.

High Accuracy

For high input accuracy, the module incorporates a 16-bit Sigma-Delta converter that can provide new analog input values for each channel every 100 milliseconds. For outputs, a 13-bit D/A is used.

Compact Design

The Compact FBM247's design is narrower than the standard 200 Series FBMs. It has a rugged Acrylonitrile Butadiene Styrene (ABS) exterior for physical protection of the circuits. Enclosures specially designed for mounting the FBMs provide various levels of environmental protection, up to Class G3 harsh environments per ISA Standard S71.04.

Visual Indicators

Light-emitting diodes (LEDs) incorporated into the front of the modules provide visual indication of the module operational status, and communication activity of the input/output channels.

Their functionality varies depending on the type of I/O signal used on each channel:

- Red and green LEDs provide indication of the FBM operational status.
- Blue LEDs indicate HART communication activity for each channel.
- Blue LEDs are provided to indicate the On or Off state of the discrete input or output channels.

Easy Removal/Replacement

The module mounts on a Compact 200 Series baseplate. Two screws on the FBM secure the module to the baseplate.

The module can be removed/replaced without removing field device termination cabling, power, or communication cabling.

Sequence of Events

The Sequence of Events (SOE) software package is used for acquisition, storage, display, and reporting of events associated with discrete input points in a control system. SOE, using the optional GPS based time synchronization capability, supports data acquisition across control processors at intervals of up to one millisecond, depending on the signal source.

See *Sequence of Events* (PSS 31S-2SOE) to learn more about this package, and to *Time Synchronization Equipment* (PSS 41H-4C2), for a description of the optional time synchronization capability.

Fieldbus Communication

A Fieldbus Communications Module or a Control Processor interfaces to the redundant 2 Mbps module Fieldbus used by the FBMs. The FBM accepts communication from either path (A or B) of the 2 Mbps Fieldbus — should one path fail or be switched at the system level, the module continues communication over the active path.

Modular Baseplate Mounting

The module mounts on a DIN rail mounted Modular baseplate, which accommodates up to 16FBMs. The Modular baseplate is either DIN rail mounted or rack mounted, and includes signal connectors for redundant Fieldbus, redundant independent dc power, and termination cables.

Termination Assemblies

Field I/O signals connect to the FBM subsystem via a DIN rail mounted or baseplate-mounted TA.

A shield terminal connection (SH) is provided for each channel. The shield terminals are connected to the earth at the system power supply.

The TAs used with the Compact FBM247 are described in Termination Assembly And Cables, page 13.

Functional Specifications

Supported HART Instrument Types	HART instruments compliant to Version 5, 6, or 7 of the HART specifications may be used.
Input/Output Channels	Eight I/O channels, each individually configurable as: • HART 4-20 mA analog input or analog output • (For Rev. D or later versions of this FBM) HART or 4-20 mA analog input with NAMUR NE 43 support • (non-HART) 0-20 mA analog input or analog output • (non-HART) 0-10 V and 0-5 V analog input • Digital dry contact sense 24 V dc • NAMUR[a] sensor discrete input - Signal level according to DIN EN 50227 (NAMUR): ◦ “On” at 2.1 mA dc with short circuit detection at > 6 mA ◦ “Off” at 1.2 mA dc with open detection at <0.25 mA ◦ Digital voltage input, configurable 0 and 1 thresholds 0-10 V • Pulse count, frequency, acceleration or jerk, contact sense or voltage input • Digital output 24 V, 20 mA current or switch Discrete inputs have configurable current or voltage thresholds when not in SOE mode. Channel types are independently configurable without taking the module or other channels off-line. Each channel is isolated and independent.
Input/Output Channels Specifications	See Input/Output Channels Specifications, page 8.
Input/Output Channel Isolation	Each channel is galvanically isolated from all other channels and earth (ground). The module withstands, without damage, a potential of 600 V ac applied for one minute between any channel and ground, or between a given channel and any other channel. **⚠⚠DANGER** **HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH** This does not imply that these channels are intended for permanent connection to voltages of these levels. Exceeding the limits for input voltages, as stated elsewhere in this specification, violates electrical safety codes and may expose users to electric shock. **Failure to follow these instructions will result in death or serious injury.**
Communication	Communicates with its associated FCM or FCP via the redundant 2 Mbps module Fieldbus.

Power Requirements	• Input Voltage Range (Redundant): 24 V dc +5%, -10% • Consumption (Maximum): 9.4 W • Heat Dissipation (Maximum): 6.8 W
Calibration Requirements	Calibration of the module and termination assembly is not required.
Regulatory Compliance, Electromagnetic Compatibility (EMC)	*European EMC Directive 2004/108/EC (Prior to April 20, 2016) and 2014/30/EU (Beginning April 20, 2016)*: Meets: EN61326-1:2013 Class A Emissions and Industrial Immunity Levels
Regulatory Compliance, Product Safety	• *Underwriters Laboratories (UL) for U.S. and Canada*: UL/UL-C listed as suitable for use in UL/UL-C listed Class I, Groups A-D; Division 2; temperature code T4 enclosure based systems when connected to specified Foxboro DCS processor modules. Communications circuits also meet the requirements for Class 2 as defined in Article 725 of the National Electrical Code (NFPA No.70) and Section 16 of the Canadian Electrical Code (CSA C22.1). For more information, see the *Standard and Compact 200 Series Subsystem User's Guide* (B0400FA). • *European Low Voltage Directive 2006/95/EC (Prior to April 20, 2016) and 2014/35/EU (Beginning April 20, 2016) and Explosive Atmospheres (ATEX) directive 94/9/EC (Prior to April 20, 2016) and 2014/34/EU (Beginning April 20, 2016)*: DEMKO certified as Ex nA IIC T4 for use in certified Zone 2 enclosure when connected to specified processor modules as described in the *Standard and Compact 200 Series Subsystem User's Guide* (B0400FA).
RoHS Compliance	Complies with European RoHS Directive 2011/65/EU, including amending Directives 2015/863 and 2017/2102.
[a] For intrinsically safe installations, an external barrier is required.	

Input/Output Channels Specifications

Input Ranges	• Voltage: -0.2564 to 10 V dc or -0.1282 to 5 V dc (0.0 V = 1,600 raw counts) • Current: 0 to 20 mA dc • Pulse Count: 0 to 65,535 with rollover to zero • Frequency: 10 Hz to 25,000 Hz
Input Over-Range Capability	• Voltage: 10.2 V dc or 5.1 V dc (65,535 counts) 30 V without damage • Current:

	20.4 mA dc (65,280 counts) 36 mA without damage
Digital SOE or Pulse on Level	• Voltage: 6 V dc min, 30 V dc max • Current: 2.1 mA dc min, 10 mA dc max. NAMUR compatible
Digital SOE or Pulse Off Level	• Voltage: 0 V dc min, 2 V dc max • Current: 0 mA dc min, 1.2 mA dc max. NAMUR compatible
Minimum Pulse On Time	16 microseconds
Minimum Pulse Off Time	16 microseconds
Minimum Pulse Period	40 microseconds
Input Accuracy	• Analog Input: 0.03% of span • Temperature Coefficient: 50 PPM/Deg C • Pulse Rate: 0.05% of reading
Input Pulse Totalizing	No missing pulses
Analog Input Resolution	16 bits
Pulse Count Resolution	• Pulse Count: 16 bits (integer) • Frequency: 32 bits (integer)

Input Update Rate	• Analog: 25 milliseconds, 10 milliseconds in TDR mode • Pulse Count and Frequency: 10 or 25 milliseconds depending upon integration time setting • Digital SOE Update Rate: 1 millisecond
Analog and Pulse Input Integration Time	100, 200, 500, and 1,000 milliseconds, software configurable on a per FBM basis
Fastest Allowed ECB Block Period	100 msec
Input Signal A/D Conversion	Each channel performs A/D signal conversion using an independent Sigma-Delta converter.
Input Channel Impedance	• Voltage Input: 10 M Ω nominal • Current Input: ◦ With External Loop Supply: 200 Ω nominal ◦ With Internal Loop Supply: 250 Ω nominal
Input Current Limit	30 mA nominal
Maximum Output Current	20.4 mA
Maximum Output Load in Output Mode when FBM Provides Power	750 Ω when using FBM power
Analog Output Accuracy	0.05% of span (0.1 to 20 mA) Temperature Coefficient: 50 PPM/Deg C
Analog Output Resolution	13 bits
Analog Output Non-Linearity	Non-linearity is included in the accuracy specification.
Analog Output Processing Delay	30 milliseconds maximum
Field Device Cabling Distance	For current I/O Channels, maximum distance of the field device from the FBM is a function of compliance voltage (20 V dc @ 20.4 mA input), wire gauge, and voltage required at the field device.
Loop Power Supply Protection	Loop power is channel-to-channel galvanically isolated and current limited.
HART® Protocol Compatibility	The channels meet the impedance requirements for a HART high Impedance Device and can be used in a HART loop without interfering with the HART signals between the field device and a Hand-Held Communicator (HHC).

Environmental Specifications

	Operating	Storage
Temperature	• Module: -20 to +60°C (-4 to +140°F) • Termination Assembly: Polyamide (PA): -20 to +70°C (-4 to +158°F)	-40 to +70°C (-40 to +158°F)
Relative Humidity	5 to 95% (noncondensing)	5 to 95% (noncondensing)
Altitude	-300 to +3,000 m (-1,000 to +10,000 ft)	-300 to +12,000 m (-1,000 to +40,000 ft)
Contamination	Suitable for use in Class G3 (Harsh) environments as defined in ISA Standard S71.04, based on exposure testing according to EIA Standard 364-65, Class III.	
Vibration	7.5 m/s^2 (0.75 g) from 5 to 500 Hz	

Physical Specifications

	Compact FBM247	Termination Assembly
Mounting	The Compact FBM247 mounts on a Compact 200 Series 16-slot horizontal baseplate. The baseplate can be mounted on a horizontal DIN rail, or horizontally on a 19-inch rack using a mounting kit. Refer to *Compact 200 Series 16-Slot Horizontal Baseplate* (PSS 41H-2C200) for details.	The DIN rail mounted TA mounts on a DIN rail and accommodates multiple DIN rail styles including 32 mm (1.26 in) and 35 mm 1.38 in). The baseplate-mounted TA mounts on the one field I/O connectors associated with its Compact FBM247 on a Compact 200 Series baseplate.
Weight	185 g (6.5 oz) approximate	• DIN Rail Mounted TA: 170 g (0.37 lb, approximate) • Baseplate-Mounted TA: 100 g (0.22 lb, approximate)
Dimensions	• Height: 130 mm (5.12 in) • Width: 25 mm (0.98 in) • Depth: 150 mm (5.9 in) - Including baseplate connectors, 139 mm (5.46 in)	See Dimensions - Nominal, page 16
Part Numbers	RH101EY	See Functional Specifications - Termination Assemblies, page 14
Termination Cables	• Cable Lengths: Up to 30 m (98 ft) • Cable Materials: Polyurethane or Low Smoke Zero Halogen • Termination Cable Type: Type 1 – See Table 2, page 15	
Cable Connection — TA to Baseplate	FBM Baseplate End: • 37-pin D-subminiature	Termination Assembly End: • 25-pin D-subminiature
Field Termination Connections	DIN Rail TA Compression — Type Accepted Wiring Sizes: • Solid/Stranded/AWG: 0.2 to 4 mm^2/0.2 to 2.5 mm^2/24 to 12 AWG • Stranded with Ferrules: 0.2 to 2.5 mm^2 with or without plastic collar Baseplate Mounted TA Compression — Accepted Wiring Sizes: • Solid/Stranded/AWG: 0.2 to 1.5 mm^2/0.2 to 1.5 mm^2/24 to 16 AWG • Stranded with Ferrules: 0.25 to 0.75 mm^2 with plastic collar 0.25 to 1.5 mm^2 without plastic collar	

Termination Assembly and Cables

Field I/O signals connect to the FBM subsystem via a DIN rail mounted termination assembly (TA) or baseplate mounted termination assembly (BTA).

The DIN rail mounted TAs for the Compact FBM247 are available in Polyamide (PA) material with compression screw terminations.

The baseplate mounted TA for the Compact FBM247 is available in Acrylonitrile Butadiene Styrene (ABS) material with spring cage screw terminations.

See Functional Specifications - Termination Assemblies, page 14 for the TAs used with the Compact FBM247.

The Compact FBM247 provides sufficient loop resistance to allow use of the HART Hand-Held Terminal, or PC20 Intelligent Field Device Configurator (PSS 2A-1Z3 E).

A removable termination cable connects the TA to the FBM via a field connector on the baseplate in which the FBM is installed. Termination cables are available in the following materials:

- Polyurethane
- Low Smoke Zero Halogen (LSZH)

Termination cables are available in a variety of lengths, up to 30 meters (98 feet), allowing the Termination Assembly to be mounted in either the enclosure or in an adjacent enclosure. See Table 2, page 15 for a list of termination cables used with the TAs for the Compact FBM247.

Functional Specifications - Termination Assemblies

Table 1 - Functional Specifications – Termination Assembly

FBM Type	Input/Output Signal	TA Part Number		Termination Type[c]	TA Cable Type[d]	TA Cert. Type[e]
		PA[a]	PC/ABS[b]			
Compact FBM247	8 configurable I/O channels, voltage or current, analog or digital. Analog 4 to 20 mA I/O may also have the HART signal superimposed.	RH924WW/ P0924WW		C	1	1, 2
Compact FBM247	8 configurable I/O channels, voltage or current, analog or digital. Analog 4 to 20 mA I/O may also have the HART signal superimposed.		RH101KA	Spring Cage (SC) (Baseplate mounted)	n/a	1, 2

(a) PA is Polyamide rated from -20 to +70°C (-4 to +158°F).

(b) ABS is Acrylonitrile Butadiene Styrene (PC/ABS) rated from-20 to +70°C (-4 to +158°F).

(c) C = TA with compression terminals, SC = TA with spring cage terminals.

(d) See Table 2 for cable part numbers and specifications.

(e) See Table 1 for Termination Assembly certification definitions.

Table 2 - Certification for Termination Assembly

Type	Certification
Type 1	TAs are UL/UL-C listed as suitable for use in Class I; Groups A-D; Division 2 temperature code T4 hazardous locations. They are DEMKO certified Ex nA IIC T4 Gc for use in Zone 2 potentially explosive atmospheres.
Type 2	TAs are UL/UL-C listed for supplying field circuits Class I; Groups A-D; Division 2 hazardous locations when connected to specified 200 Series FBMs and field circuits meeting entity parameter constraints specified in *Standard and Compact 200 Series Subsystem User's Guide* (B0400FA). They are also DEMKO certified for supplying field circuits for Group IIC, Zone 2 potentially explosive atmospheres. Field circuits are also Class 2 limited energy (60 V dc, 30 V ac, 100 VA or less) if customer-supplied equipment meets Class 2 limits.
Type 3	All field circuits are NEC/CEC Class 2 limited energy if customer-supplied equipment meets Class 2 limits.

NOTE: All TAs are UL/UL-C listed to comply with applicable ordinary location safety standards for fire and shock hazards. Hazardous location types comply with ATEX directive for II 3 G use. They also comply with the requirements of the European Low Voltage Directive. All listings/certifications require installation and use within the constraints specified in *Standard and Compact 200 Series Subsystem User's Guide* (B0400FA) and the conditions stated in UL and DEMKO reports.

Table 3 - Cables Types and Part Numbers

Cable Length m (ft)	Type 1 P/PVC[(a)]	Type 1 LSZH[(b)]
0.5 (1.6)	RH100BY	RH100BC
1.0 (3.2)	RH100BZ	RH100BD
1.4 (4.9)	RH100EP	RH100EL
2.0 (6.6)	RH100CA	RH100BE
3.0 (9.8)	RH100CB	RH100BF
5.0 (16.4)	RH100CC	RH100BG
10.0 (32.8)	RH100CD	RH100BH
15.0 (49.2)	RH100CE	RH100BJ
20.0 (65.6)	RH100CF	RH100BK
25.0 (82.0)	RH100CG	RH100BL
30.0 (98.4)	RH100CH	RH100BM

(a) P/PVC is polyurethane outer jacket and semi-rigid PVC primary conductor insulation. Temperature range: -20 to +70°C (-4 to +158°F).

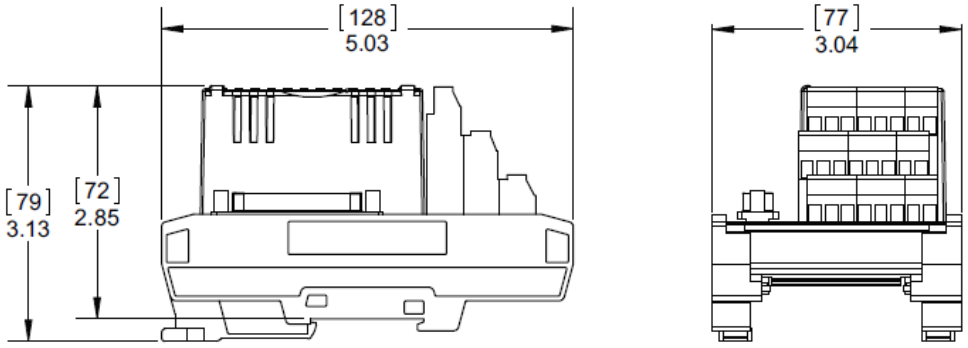
(b) Low smoke zero halogen or low smoke free of halogen (LSZH) is a material classification used for cable jacketing. LSZH is composed of thermoplastic or thermoset compounds that emit limited smoke and no halogen when exposed to high sources of heat. Temperature range: -40 to +105°C (-40 to +221°F).

Dimensions - Nominal

[mm]
in

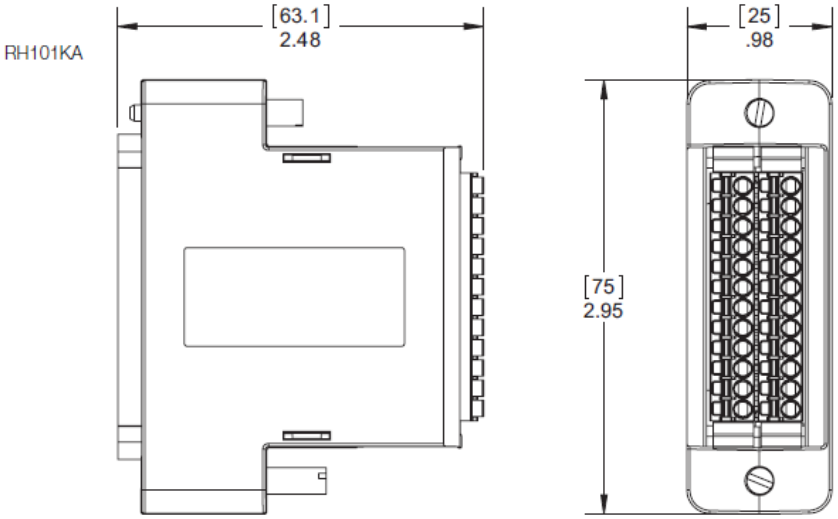
Compression Termination Assembly

RH924WW



Baseplate-Mounted Termination Assembly

RH101KA



Related Documents

Document Number	Description
PSS 41H-2COV	*Compact 200 Series I/O Subsystem Overview*
PSS 41H-2CERTS	*Standard and Compact 200 Series I/O - Agency Certifications*
PSS 41H-2C200	*Compact 200 Series 16-Slot Horizontal Baseplate*
PSS 41H-2KOV	*K-Series Enclosures Overview*
PSS 41H-4C2	*Time Synchronization Equipment*
PSS 31S-2SOE	*Sequence of Events*
PSS 31S-2TDRA	*Transient Data Recorder and Analyzer*
PSS 41S-3FCPICS	*Field Control Processor 280 (FCP280) Integrated Control Software*
PSS 41S-10FDMHRT	*Field Device Expert for HART Devices Control and I/O*
B0400FA	*Standard and Compact 200 Series Subsystem User's Guide*

WARNING: This product can expose you to chemicals including lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to www.p65warnings.ca.gov/.

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As standards, specifications, and design change from time to time, please ask for confirmation of the information given in this publication.

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