

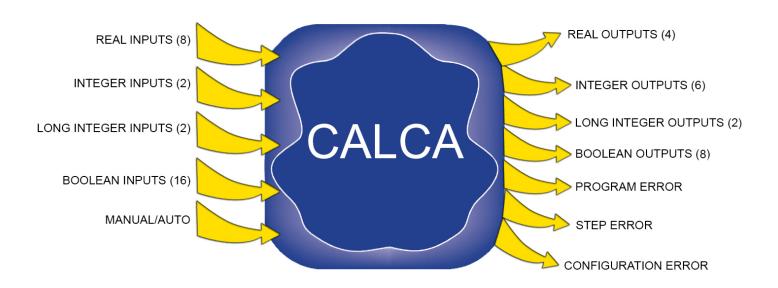
# Foxboro<sup>™</sup> DCS

# **Advanced Calculator (CALCA) Block**

### **PSS 41S-3CALCA**

**Product Specification** 

#### **April 2019**





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### **Overview**

The CALCA block is a multiple input, 50-step, floating point, programmable calculator. It provides real-time computational capability for the modeling of specialized algorithms, signal characterization, and alteration of control waveforms to augment the operation of standard blocks.

The CALCA block provides both arithmetic and Boolean computational capability and logical functions to implement specialized control functions that cannot be implemented with either the standard control blocks or the sequence control blocks in time-critical applications.

All input connections, constant data values, and programming steps are entered via the block configuration process.

Every program step contains an *opcode*, which identifies the operation to be performed, and up to two command line arguments. The command line arguments consist of the actual operands for the step, the location of the operands, a specification of details that further refine the opcode, or some combination of these factors.

### **Standard Features**

- Inputs
  - 8 real
  - 2 long integer
  - 2 integer
  - 16 boolean
- Outputs
  - 4 real
  - 2 long integer
  - 8 boolean
  - 6 integer
- Auto/Manual control of the real outputs, which can be initiated by a host process or another block
- 24 floating point memory data storage registers that are preserved between execution cycles
- Stack of 24 floating point values for storage of intermediate computational results
   provides chaining ability for up to 24 calculations
- Up to 50 programming steps of up to 16 characters each
- Initialization of all timers and memory registers
- Dual operand capability for several mathematical and logic instructions
- Conditional execution of arithmetic calculations, depending on arithmetic or logic conditions detected under program control
- Interchangeable arithmetic or Boolean operations
- · Almost unlimited time delays and pulse widths in the timer instructions
- Algorithm ability to read the status bits (for example, Bad, Out-of-Service, Error)
  of input/output parameters and directly control the status bits of output
  parameters
- Forward branching of program control
- Propagation of the cascade acknowledgment from an upstream block to a downstream block
- Propagation of cascade initialization request from a downstream block to an upstream block
- Syntax check of all programming steps during block installation and reconfiguration
- Input and output parameter error detection and control
- · Detection of program runtime errors

# **Instructions**

Arithmetic		
ABS	Absolute value	
ACOS	Arc cosine	
ADD	Add	
ALN	Natural antilog	
ALOG	Common antilog	
ASIN	Arc sine	
ATAN	Arc tangent	
AVE	Average	
CHS	Change sign	
cos	Cosine	
DEC	Decrement	
DIV	Divide	
EXP	Exponent	
IDIV	Integer division	
IMOD	Integer modulus	
INC	Increment	
LN	Natural logarithm	
LOG	Common logarithm	
MAX	Maximum	
MIN	Minimum	
MEDN	Median	
MUL	Multiply	
RAND	Generate random number	
RANG	Generate random number, Gaussian	
RND	Round	
SEED	Seed random number generator	
SIN	Sine	
SQR	Square	
SQRT	Square root	
SUB	Subtract	
TAN	Tangent	
TRC	Truncate	
Boolean Logic		
AND	Logical AND	
ANDX	Packed logical AND	
NAN	Logical not AND	

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NOR	Logical not OR	
NORX	Packed logical not OR	
NOT	NOT	
NOTX	Packed logical NOT	
NXO	Logical not exclusive OR	
NXOX	Packed logical not exclusive OR	
OR	Logical OR	
ORX	Packed logical OR	
XOR	Logical exclusive OR	
XORX	Packed logical exclusive OR	
Input/Output References	1	
CBD	Clear bad status	
CE	Clear error status	
coo	Clear out-of-service status	
IN	Input	
INB	Input indexed Boolean	
INH	Input high order	
INL	Input low order	
INR	Input indexed real	
INS	Input status	
OUT	Output	
RBD	Read bad and out-of-service bits	
RCL	Read and clear	
RCN	Read connect status	
RE	Read error bit	
REL	Clear secure status	
RON	Read in-service status	
ROO	Read out-of-service bit	
RQE	Read quality including error	
RQL	Read quality	
SAC	Store accumulator in output	
SBD	Set bad status	
SE	Set error status	
SEC	Set secure status	
S00	Set out-of-service status	
STH	Store high order	
STL	Store low order	
SWP	Swap	

Cascade		
PRI	Propagate upstream	
PRO	Propagate downstream	
PRP	Propagate errors	
Memory and Stack Reference		
CLA	Clear all memory registers	
CLM	Clear memory register	
CST	Clear stack	
DUP	Duplicate	
LAC	Load accumulator	
LACI	Load accumulator indirect	
POP	Pop stack	
STM	Store memory	
STMI	Store memory indirect	
ТЅТВ	Test packed Boolean	
Program Control		
BIF	Branch if false	
BII	Branch if initializing	
BIN	Branch if negative	
BIP	Branch if positive or zero	
BIT	Branch if true	
BIZ	Branch if zero	
END	End program	
EXIT	Exit program	
GTI	Go to indirect	
GTO	Go to	
NOP	No operation	
Clear/Set		
CLR	Clear	
CLRB	Clear packed Boolean	
SET	Set	
SETB	Set packed Boolean	
SSF	Set and skip if false	
SSI	Set and skip if initializing	
SSN	Set and skip if negative	
SSP	Set and skip if positive	
SST	Set and skip if true	

Timing	
CHI	Clear history
CHN	Clear step history
DOFF	Delayed OFF
DON	Delayed ON
OSP	One-shot pulse
TIM	Time since midnight
Logic	
FF	Flip-flop
MRS	Master reset flip-flop
Error Control	
CLE	Clear error
RER	Read error
SIEC	Skip if error clear

### **Examples**

Figure 1 shows a program example that includes a typical instruction (ADD) which uses two inputs (dyadic). Figure 2 shows the stack operation for each program instruction in Figure 1. Figure 3 shows a program example that includes a typical instruction (AVE) which uses more than two inputs (polyadic). Figure 4 shows the stack operation for each program instruction in Figure 3. Figure 5 shows a program branching example. Figure 8 shows the timing diagram for a program example using the DON timing instruction.

Figure 1. Program Example with Typical Dyadic Instructions

STEP01	ADD RI01 RI02	Adds RI01 to RI02 and pushes the result (Sum1) onto stack
STEP02	ADD RI03 RI04	Adds RI03 to RI04 and pushes the result (Sum2) onto stack
STEP03	ADD	Pops Sum2 and Sum1 from stack, performs addition, and pushes the result (Sum3) onto stack
STEP04	IN 4	Pushes constant "4" onto stack
STEP05	DIV	Pops "4" and Sum3 from stack, divides them, and pushes Quotient onto stack

Figure 2. Examples of Stack Operation for Dyadic Instructions

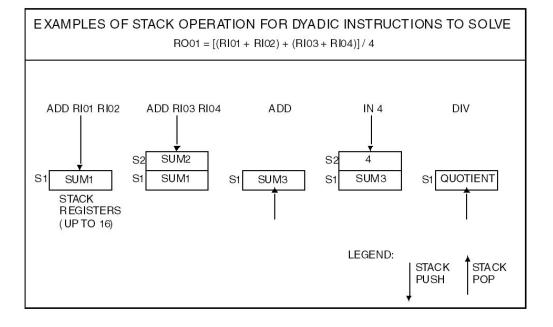


Figure 3. Program Example with Typical Polyadic Instruction (AVE)

STEP01	CST	Clears stack
STEP02	IN RI01	Pushes RI01 value onto stack
STEP03	IN RI02	Pushes RI02 value onto stack
STEP04	IN RI03	Pushes RI03 value onto stack
STEP05	IN RI04	Pushes RI04 value onto stack
STEP06	AVE	Pops Value4 to Value1 from stack, averages them, and pushes Average onto stack

Figure 4. Examples of Stack Operation for Polyadic Instruction

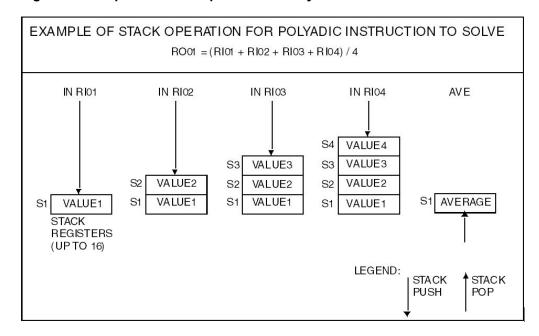


Figure 5. Program Branching Diagram



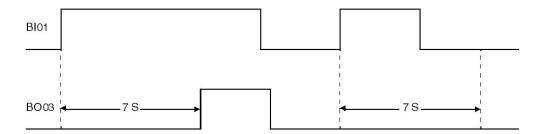
Figure 6. Program Example with Branching Instructions

STEP01	IN BI01	Reads Boolean input 1
STEP02	BIT 05	Branches to Step 5 if BI01 is true
STEP03	IN RI01	Reads Real input 1
STEP04	GTO 06	Branches to Step 6
STEP05	IN RI02	Reads Real input 2
STEP06	OUT RO01	Writes selected real value to output

Figure 7. Program Example with DON Timing Instruction

STEP01	IN BI01	Inputs the value of Boolean input 1 to the accumulator each time the block executes
STEP02	DON 7	If BI01 remains true for 7 seconds, DON writes a "1" to the accumulator; otherwise, it writes a "0" to the accumulator
STEP03	OUT BO03	Outputs accumulator contents to Boolean output BO03

Figure 8. Timing Diagram for DON Example





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Schneider Electric Systems USA, Inc. 38 Neponset Avenue Foxborough, Massachusetts 02035–2037 United States of America

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